



High-end Power Semiconductor Manufacturer

# KP1250A 4600V-6500V Phase Control Thyristor

- High power cycling capability
- Low on-state and switching losses
- Designed for traction and industrial applications



|                                   |           |               |      |      |      |      |      |      |      |      |      |      |  |
|-----------------------------------|-----------|---------------|------|------|------|------|------|------|------|------|------|------|--|
| Mean on-state current             | $I_{TAV}$ | 1250 A        |      |      |      |      |      |      |      |      |      |      |  |
| Repetitive peak off-state voltage | $V_{DRM}$ | 4600 – 6500 V |      |      |      |      |      |      |      |      |      |      |  |
| Repetitive peak reverse voltage   | $V_{RRM}$ |               |      |      |      |      |      |      |      |      |      |      |  |
| Turn-off time                     | $t_q$     | 800 $\mu$ s   |      |      |      |      |      |      |      |      |      |      |  |
| $V_{DRM}, V_{RRM}, V$             |           | 4600          | 4800 | 5000 | 5200 | 5400 | 5600 | 5800 | 6000 | 6200 | 6400 | 6500 |  |
| Voltage code                      |           | 46            | 48   | 50   | 52   | 54   | 56   | 58   | 60   | 62   | 64   | 65   |  |
| $T_j, ^\circ C$                   |           | – 60 – 125    |      |      |      |      |      |      |      |      |      |      |  |

## MAXIMUM ALLOWABLE RATINGS

| Symbols and parameters |  | Units             | Values                                       | Test conditions  |
|------------------------|--|-------------------|--|--|
| <b>ON-STATE</b>        |  |                   |  |  |
| $I_{TAV}$              | Mean on-state current  | A                 | 1250   | $T_c = 85^\circ C$ , Double side cooled<br>180° half-sine wave; 50 Hz  |
| $I_{TRMS}$             | RMS on-state current   | A                 | 1962.5                                       | $T_c = 85^\circ C$ , Double side cooled<br>180° half-sine wave; 50 Hz  |
| $I_{TSM}$              | Surge on-state current   | kA                | 25.0<br>29.0                                 | $T_j = T_{jmax}$<br>$T_j = 25^\circ C$<br>180° half-sine wave; 50 Hz<br>( $t_p = 10$ ms); single pulse;<br>$V_D = V_R = 0$ V;<br>Gate pulse: $I_G = 2$ A;<br>$t_{GP} = 50 \mu$ s; $di_G/dt \geq 1$ A/ $\mu$ s  |
|                        |  |                   | 27.0<br>31.0                                 | $T_j = T_{jmax}$<br>$T_j = 25^\circ C$<br>180° half-sine wave; 60 Hz<br>( $t_p = 8.3$ ms); single pulse;<br>$V_D = V_R = 0$ V;<br>Gate pulse: $I_G = 2$ A;<br>$t_{GP} = 50 \mu$ s; $di_G/dt \geq 1$ A/ $\mu$ s |
| $I^2t$                 | Safety factor  | $A^2s \cdot 10^3$ | 3125<br>4205                                 | $T_j = T_{jmax}$<br>$T_j = 25^\circ C$<br>180° half-sine wave; 50 Hz<br>( $t_p = 10$ ms); single pulse;<br>$V_D = V_R = 0$ V;<br>Gate pulse: $I_G = 2$ A;<br>$t_{GP} = 50 \mu$ s; $di_G/dt \geq 1$ A/ $\mu$ s  |
|                        |  |                   | 3025<br>3985                                 | $T_j = T_{jmax}$<br>$T_j = 25^\circ C$<br>180° half-sine wave; 60 Hz<br>( $t_p = 8.3$ ms); single pulse;<br>$V_D = V_R = 0$ V;<br>Gate pulse: $I_G = 2$ A;<br>$t_{GP} = 50 \mu$ s; $di_G/dt \geq 1$ A/ $\mu$ s |
| <b>BLOCKING</b>        |  |                   |  |  |
| $V_{DRM}, V_{RRM}$     | Repetitive peak off-state and Repetitive peak reverse voltages         | V                 | 4600–6500                                    | $T_{jmin} < T_j < T_{jmax}$ ;<br>180° half-sine wave; 50 Hz;<br>Gate open  |
| $V_{DSM}, V_{RSM}$     | Non-repetitive peak off-state and Non-repetitive peak reverse voltages | V                 | 4700–6600                                    | $T_{jmin} < T_j < T_{jmax}$ ;<br>180° half-sine wave; 50 Hz; single pulse;<br>Gate open  |
| $V_D, V_R$             | Direct off-state and Direct reverse voltages                           | V                 | $0.75 \cdot V_{DRM}$<br>$0.75 \cdot V_{RRM}$ | $T_j = T_{jmax}$ ;<br>Gate open  |

| <b>TRIGGERING</b>  |   |                  |             |  |
|--------------------|---|------------------|-------------|--|
| $I_{FGM}$          | Peak forward gate current   | A                | 10          | $T_j = T_{j\max}$  |
| $V_{RGM}$          | Peak reverse gate voltage   | V                | 5           |  |
| $P_G$              | Gate power dissipation  | W                | 5           | $T_j = T_{j\max}$ for DC gate current  |
| <b>SWITCHING</b>   |   |                  |             |  |
| $(di_T/dt)_{crit}$ | Critical rate of rise of on-state current non-repetitive (f=1 Hz) | A/ $\mu$ s       | 800         | $T_j = T_{j\max}$ ; $V_D = 0.67 V_{DRM}$ ;<br>$I_{TM} = 2 I_{TAV}$ ;<br>Gate pulse: $I_G = 2$ A;<br>$t_{GP} = 50 \mu$ s; $di_G/dt \geq 1$ A/ $\mu$ s |
| <b>THERMAL</b>     |   |                  |             |  |
| $T_{stg}$          | Storage temperature   | $^{\circ}$ C     | -60 - 125   |  |
| $T_j$              | Operating junction temperature                                    | $^{\circ}$ C     | -60 - 125   |  |
| <b>MECHANICAL</b>  |   |                  |             |  |
| F                  | Mounting force  | kN               | 40.0 - 50.0 |  |
| a                  | Acceleration  | m/s <sup>2</sup> | 50<br>100   | Device unclamped<br>Device clamped   |

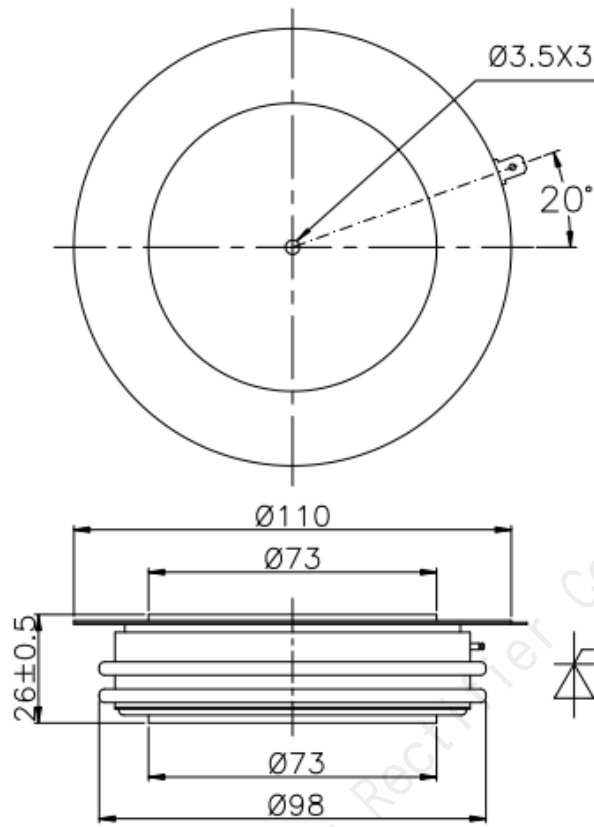
## CHARACTERISTICS

| Symbols and parameters |   | Units      | Values       | Conditions   |   |
|------------------------|---|------------|--------------|--|---|
| <b>ON-STATE</b>        |   |            |              |  |   |
| $V_{TM}$               | Peak on-state voltage, max  | V          | 2.60         | $T_j = 25 \text{ }^{\circ}\text{C}$ ; $I_{TM} = 3925$ A  |   |
| $V_{T(TO)}$            | On-state threshold voltage, max                                     | V          | 1.10         | $T_j = T_{j\max}$ ;  |   |
| $r_T$                  | On-state slope resistance, max                                      | m $\Omega$ | 0.450        | $0.5 \pi I_{TAV} < I_T < 1.5 \pi I_{TAV}$  |   |
| $I_L$                  | Latching current, max   | mA         | 1500         | $T_j = 25 \text{ }^{\circ}\text{C}$ ; $V_D = 12$ V;<br>Gate pulse: $I_G = 2$ A;<br>$t_{GP} = 50 \mu$ s; $di_G/dt \geq 1$ A/ $\mu$ s                              |   |
| $I_H$                  | Holding current, max  | mA         | 300          | $T_j = 25 \text{ }^{\circ}\text{C}$ ;<br>$V_D = 12$ V; Gate open   |   |
| <b>BLOCKING</b>        |   |            |              |  |   |
| $I_{DRM}$ , $I_{RRM}$  | Repetitive peak off-state and Repetitive peak reverse currents, max | mA         | 200          | $T_j = T_{j\max}$ ;<br>$V_D = V_{DRM}$ ; $V_R = V_{RRM}$   |   |
| $(dv_D/dt)_{crit}$     | Critical rate of rise of off-state voltage <sup>1)</sup> , min      | V/ $\mu$ s | 1000         | $T_j = T_{j\max}$ ;<br>$V_D = 0.67 V_{DRM}$ ; Gate open  |   |
| <b>TRIGGERING</b>      |   |            |              |  |   |
| $V_{GT}$               | Gate trigger direct voltage, max                                    | V          | 3.00<br>2.00 | $T_j = 25 \text{ }^{\circ}\text{C}$<br>$T_j = T_{j\max}$   | $V_D = 12$ V; $I_D = 3$ A;<br>Direct gate current |
| $I_{GT}$               | Gate trigger direct current, max                                    | mA         | 300<br>200   | $T_j = 25 \text{ }^{\circ}\text{C}$<br>$T_j = T_{j\max}$   |   |
| $V_{GD}$               | Gate non-trigger direct voltage, min                                | V          | 0.35         | $T_j = T_{j\max}$ ;<br>$V_D = 0.67 V_{DRM}$ ;  |   |
| $I_{GD}$               | Gate non-trigger direct current, min                                | mA         | 15.00        | Direct gate current  |   |
| <b>SWITCHING</b>       |   |            |              |  |   |
| $t_{gd}$               | Delay time  | $\mu$ s    | 4.00         | $T_j = 25 \text{ }^{\circ}\text{C}$ ; $V_D = 0.4 V_{DRM}$ ; $I_{TM} = I_{TAV}$ ;<br>Gate pulse: $I_G = 2$ A;<br>$t_{GP} = 50 \mu$ s; $di_G/dt \geq 1$ A/ $\mu$ s |   |
| $t_q$                  | Turn-off time <sup>2)</sup> , max                                   | $\mu$ s    | 800          | $dv_D/dt = 50$ V/ $\mu$ s; $T_j = T_{j\max}$ ; $I_{TM} = 2000$ A;<br>$di_R/dt = -10$ A/ $\mu$ s; $V_R = 100$ V;<br>$V_D = 0.67 V_{DRM}$ ;                        |   |
| $Q_{rr}$               | Total recovered charge, max   | $\mu$ C    | 9000         | $T_j = T_{j\max}$ ; $I_{TM} = 2000$ A;   |   |
| $t_{rr}$               | Reverse recovery time, typ  | $\mu$ s    | 80           | $di_R/dt = -5$ A/ $\mu$ s;   |   |
| $I_{rrM}$              | Peak reverse recovery current, max                                  | A          | 225          | $V_R = 100$ V;   |   |

| <b>THERMAL</b>    |   |              |                  |                |                     |
|-------------------|---|--------------|------------------|----------------|---------------------|
| $R_{thjc}$        | Thermal resistance, junction to case, max | °C/W         | 0.0085           | Direct current | Double side cooled  |
| $R_{thjc-A}$      |   |              | 0.0187           |                | Anode side cooled   |
| $R_{thjc-K}$      |   |              | 0.0153           |                | Cathode side cooled |
| $R_{thck}$        | Thermal resistance, case to heatsink, max | °C/W         | 0.0020           | Direct current |                     |
| <b>MECHANICAL</b> |   |              |                  |                |                     |
| w                 | Weight, typ                               | g            | 1500             |                |                     |
| $D_s$             | Surface creepage distance                 | mm<br>(inch) | 36.60<br>(1.441) |                |                     |
| $D_a$             | Air strike distance                       | mm<br>(inch) | 16.20<br>(0.638) |                |                     |

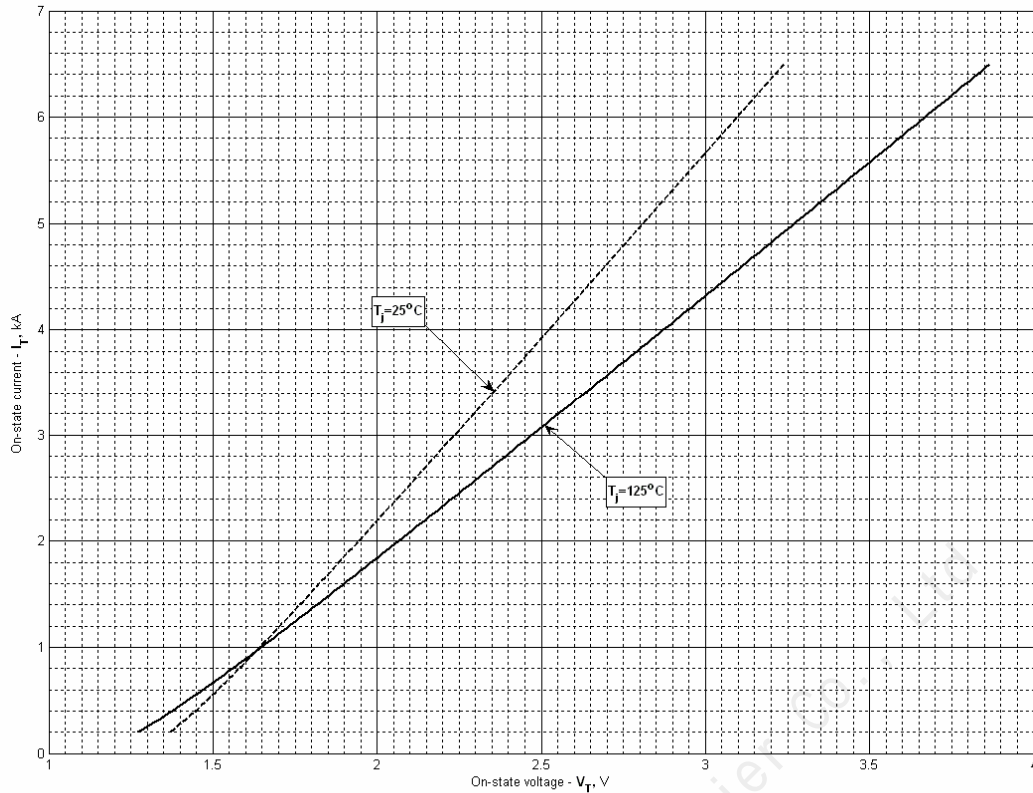
Beijing Xinchuang Chunshu Rectifier Co., Ltd

OVERALL DIMENSIONS



KT80

All dimensions in millimeters



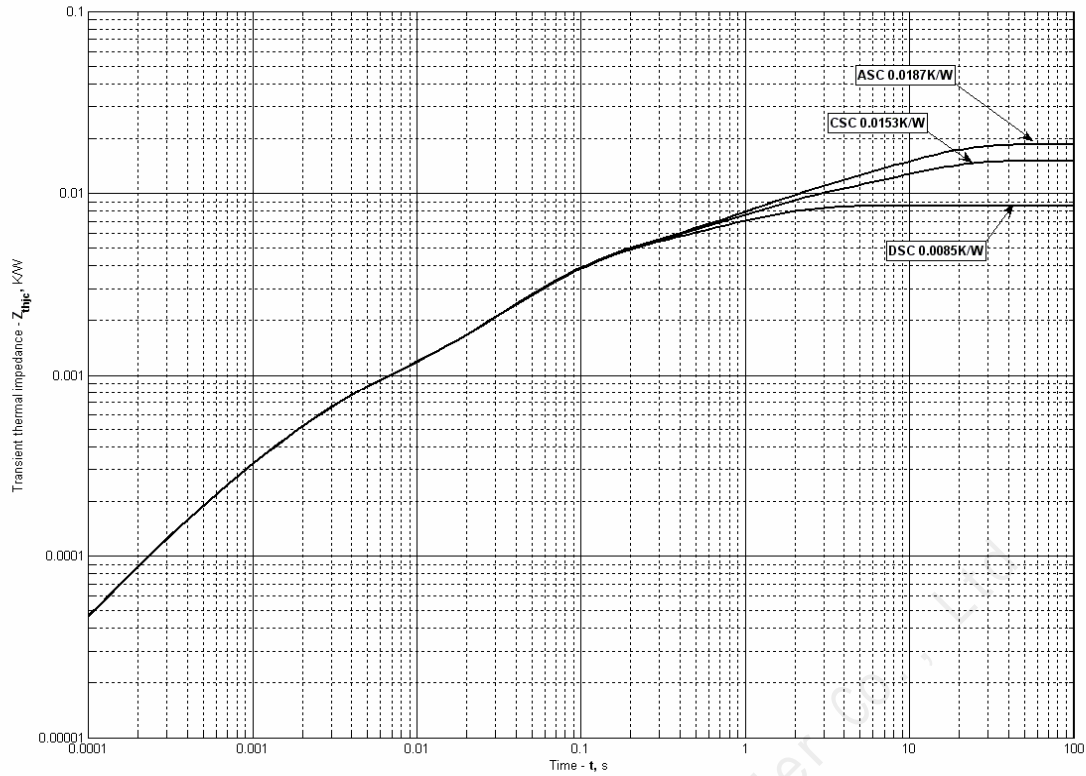
**Fig 1 – On-state characteristics of Limit device**

Analytical function for On-state characteristic:

$$V_T = A + B \cdot i_T + C \cdot \ln(i_T + 1) + D \cdot \sqrt{i_T}$$

|          | Coefficients for max curves |                    |
|----------|-----------------------------|--------------------|
|          | $T_j = 25^\circ\text{C}$    | $T_j = T_{j \max}$ |
| <b>A</b> | 1.220026                    | 1.066847           |
| <b>B</b> | 0.249084                    | 0.348710           |
| <b>C</b> | -0.173660                   | -0.231936          |
| <b>D</b> | 0.293511                    | 0.392005           |

**On-state characteristic model (see Fig. 1)**



**Fig 2 – Transient thermal impedance**

Analytical function for Transient thermal impedance junction to case  $Z_{thjc}$  for DC:

$$Z_{thjc} = \sum_{i=1}^n R_i \left( 1 - e^{-\frac{t}{\tau_i}} \right)$$

Where  $i = 1$  to  $n$ ,  $n$  is the number of terms in the series.

$t$  = Duration of heating pulse in seconds.

$Z_{thjc}$  = Thermal resistance at time  $t$ .

$R_i$  = Amplitude of  $p_{th}$  term.

$\tau_i$  = Time constant of  $r_{th}$  term.

DC Double side cooled

| $i$        | 1          | 2        | 3         | 4        | 5          | 6        |
|------------|------------|----------|-----------|----------|------------|----------|
| $R_i$ K/W  | 0.00007989 | 0.002973 | 0.0005936 | 0.000846 | 0.00005975 | 0.003948 |
| $\tau_i$ S | 1.688      | 0.06219  | 0.002329  | 0.138    | 0.0003243  | 0.9533   |

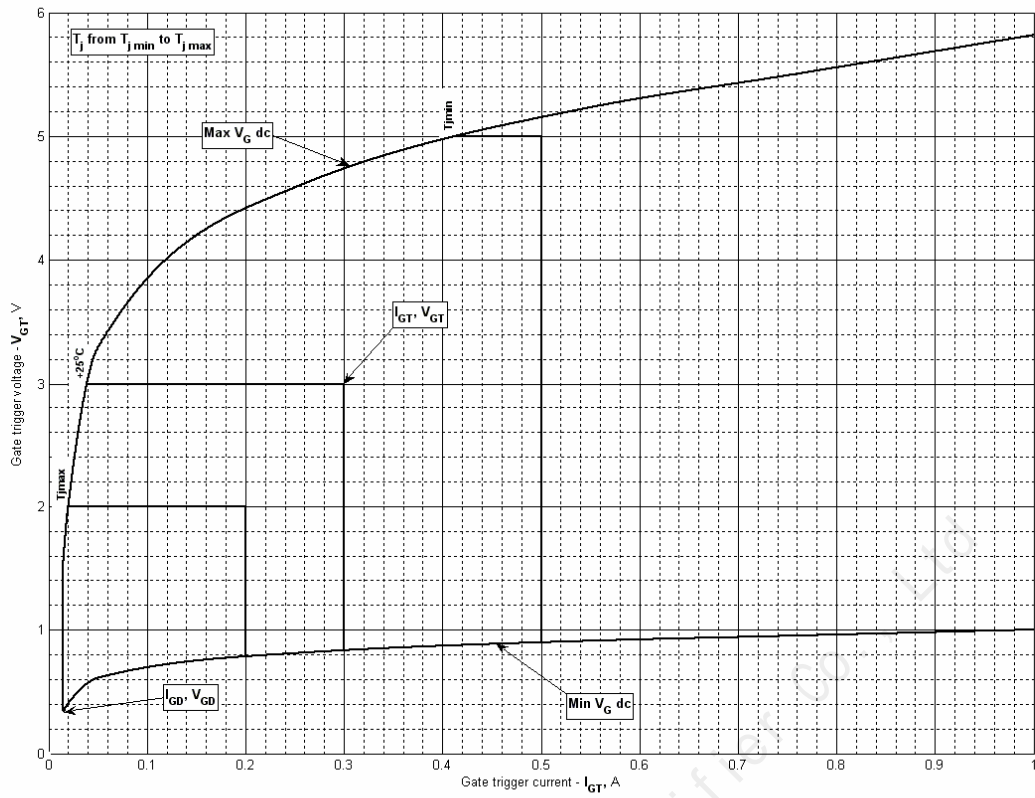
DC Anode side cooled

| $i$        | 1       | 2        | 3         | 4        | 5         | 6          |
|------------|---------|----------|-----------|----------|-----------|------------|
| $R_i$ K/W  | 0.01013 | 0.004062 | 0.0009401 | 0.002853 | 0.0005963 | 0.00005641 |
| $\tau_i$ S | 9.747   | 1.058    | 0.1304    | 0.06179  | 0.002313  | 0.0003013  |

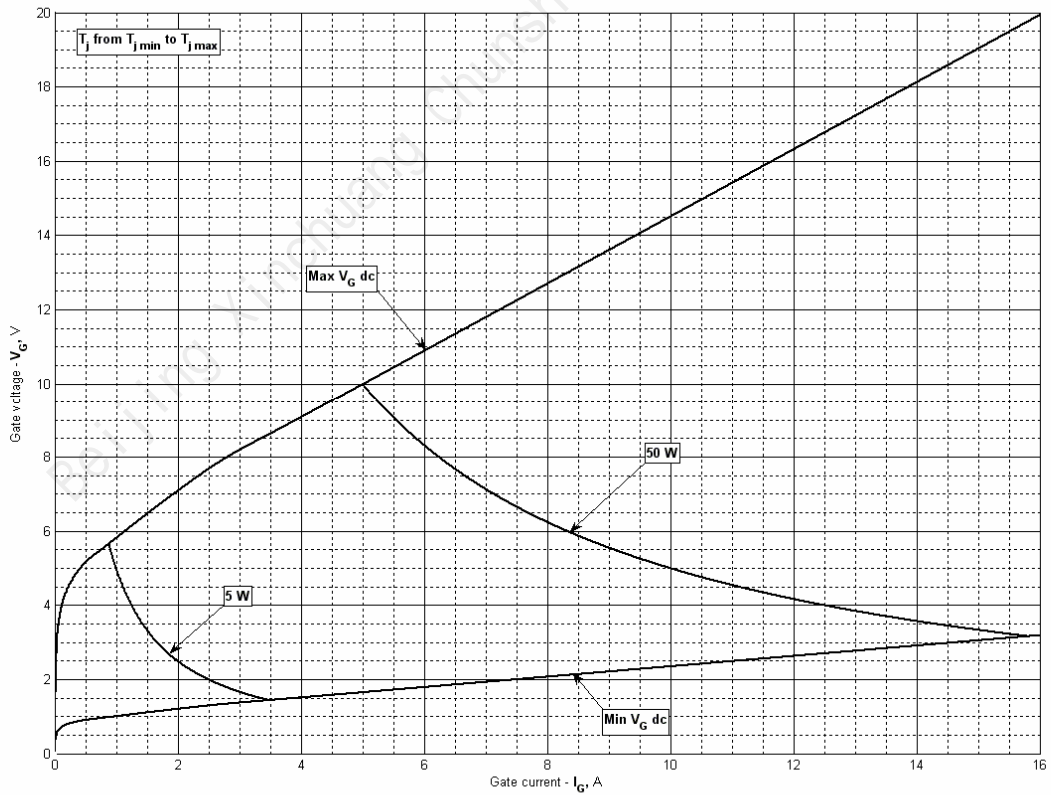
DC Cathode side cooled

| $i$        | 1        | 2        | 3         | 4        | 5         | 6          |
|------------|----------|----------|-----------|----------|-----------|------------|
| $R_i$ K/W  | 0.006619 | 0.004034 | 0.0008595 | 0.002956 | 0.0005965 | 0.00005689 |
| $\tau_i$ S | 9.744    | 1.025    | 0.1394    | 0.06237  | 0.002318  | 0.0003037  |

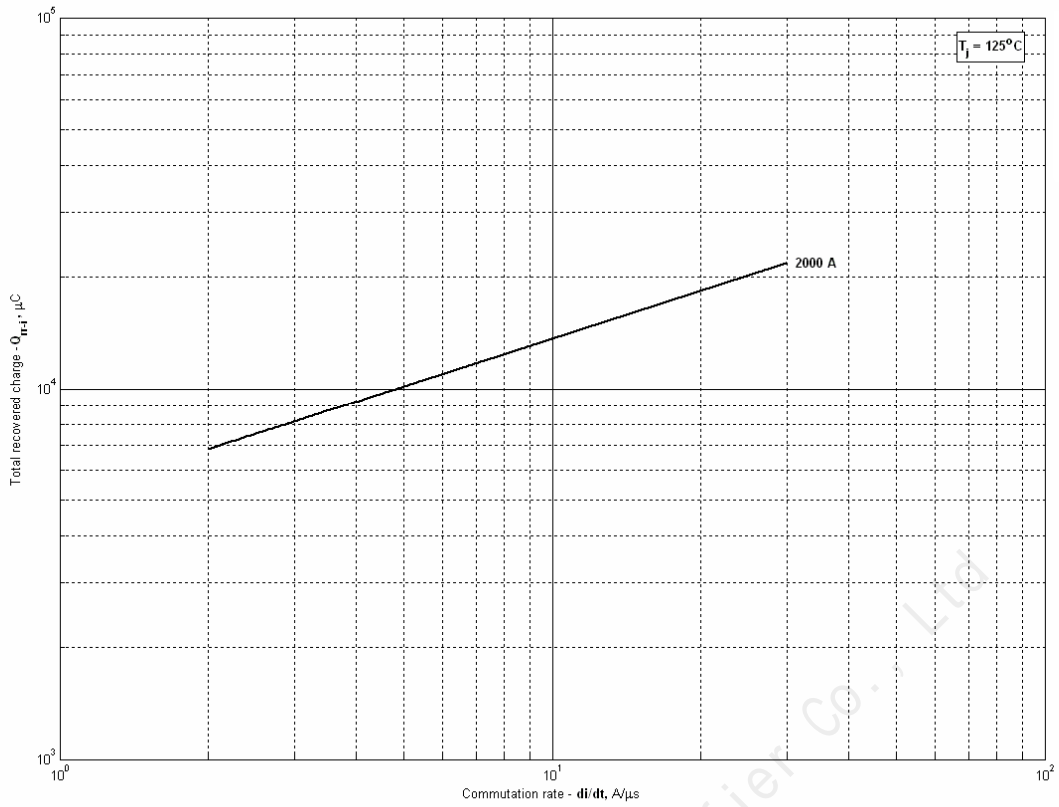
**Transient thermal impedance junction to case  $Z_{thjc}$  model (see Fig. 2)**



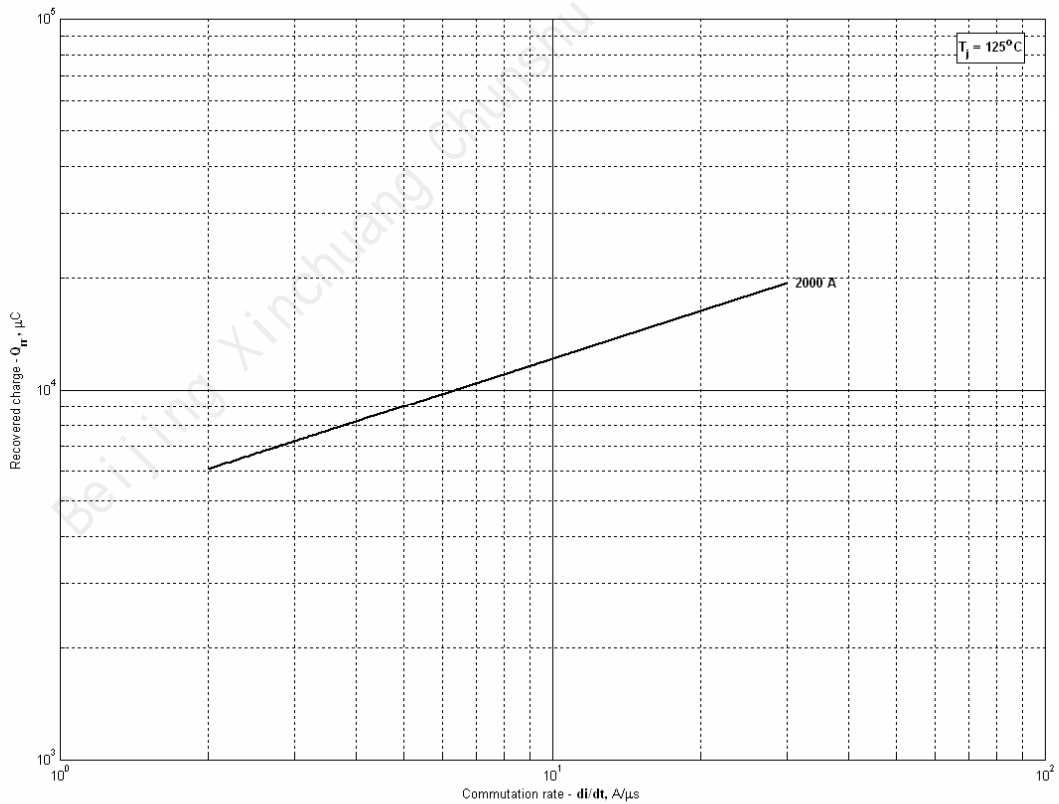
**Fig 3 – Gate characteristics – Trigger limits**



**Fig 4 - Gate characteristics – Power curves**

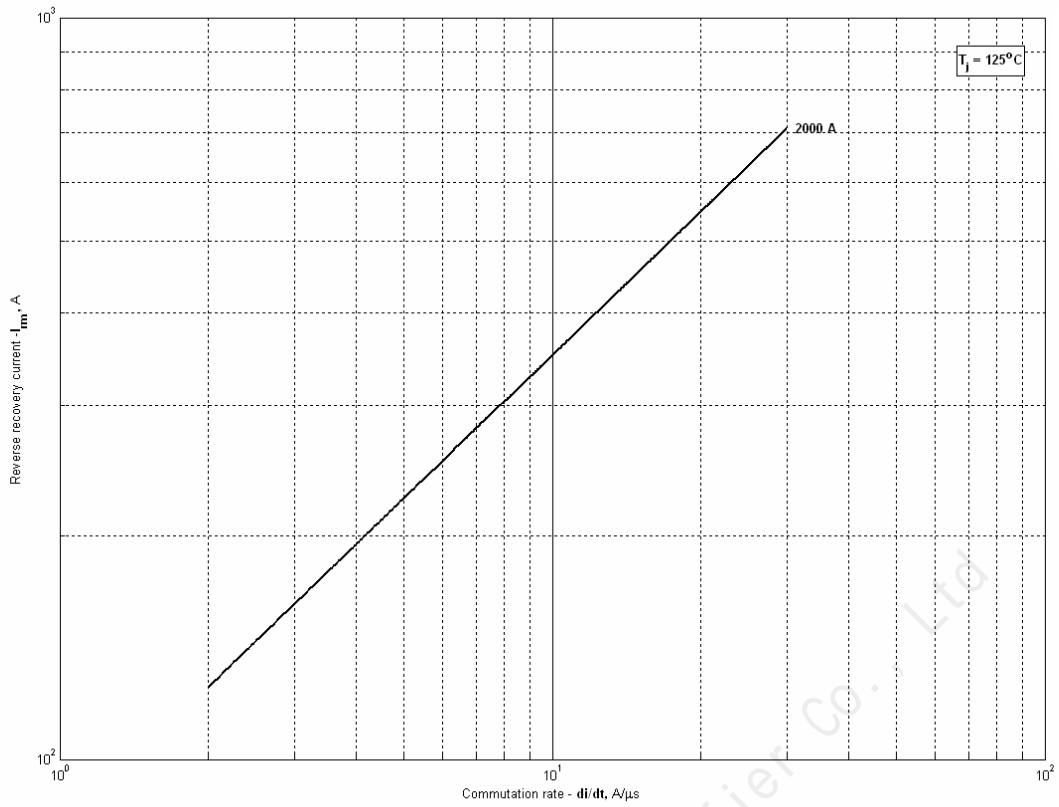


**Fig 5 – Total recovered charge,  $Q_{rr-i}$  (integral)**

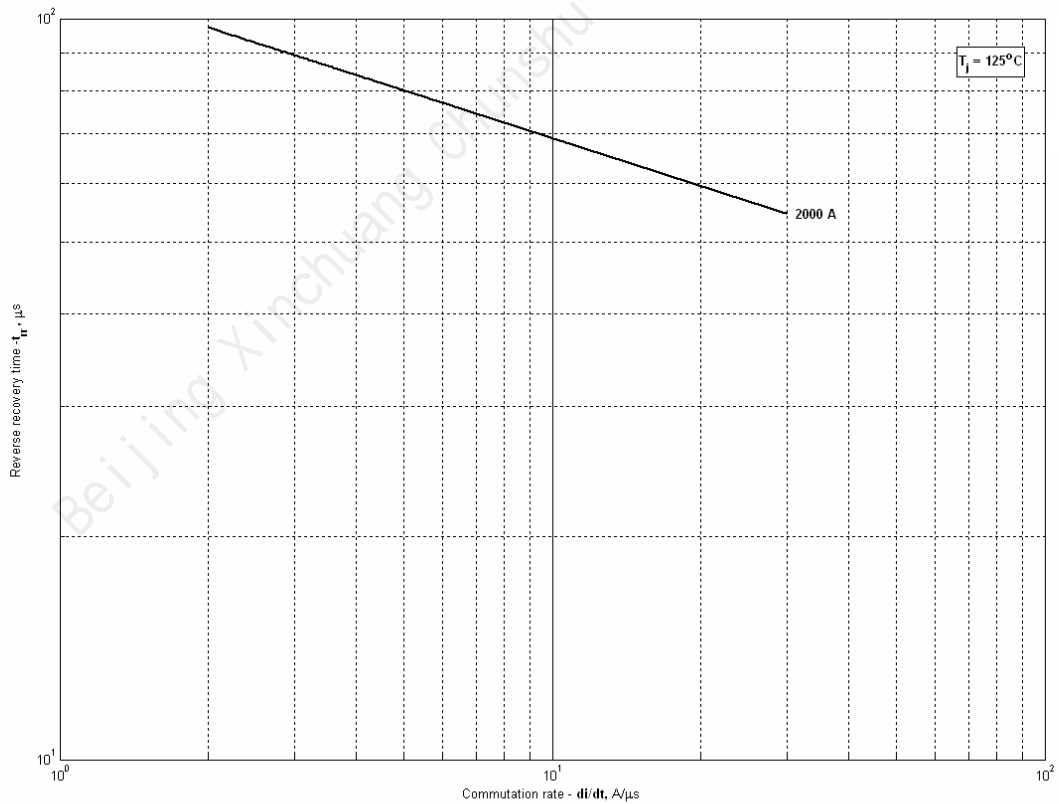


**Fig 6 - Recovered charge,  $Q_{rr}$  (linear)**

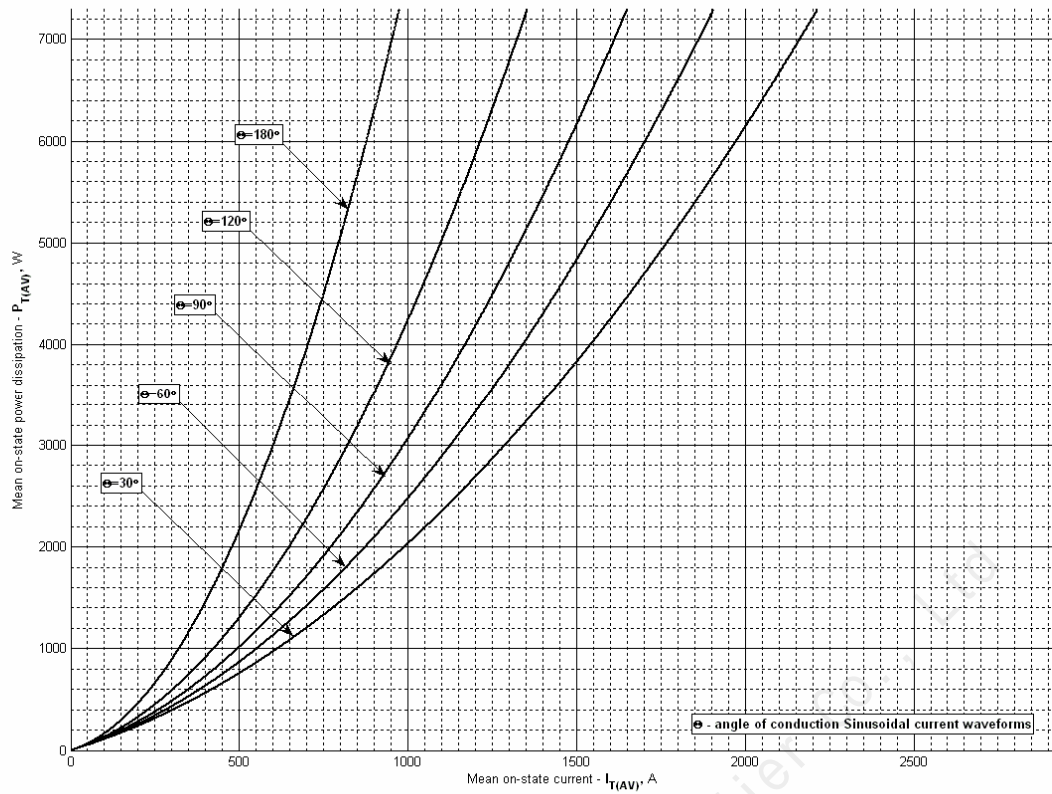




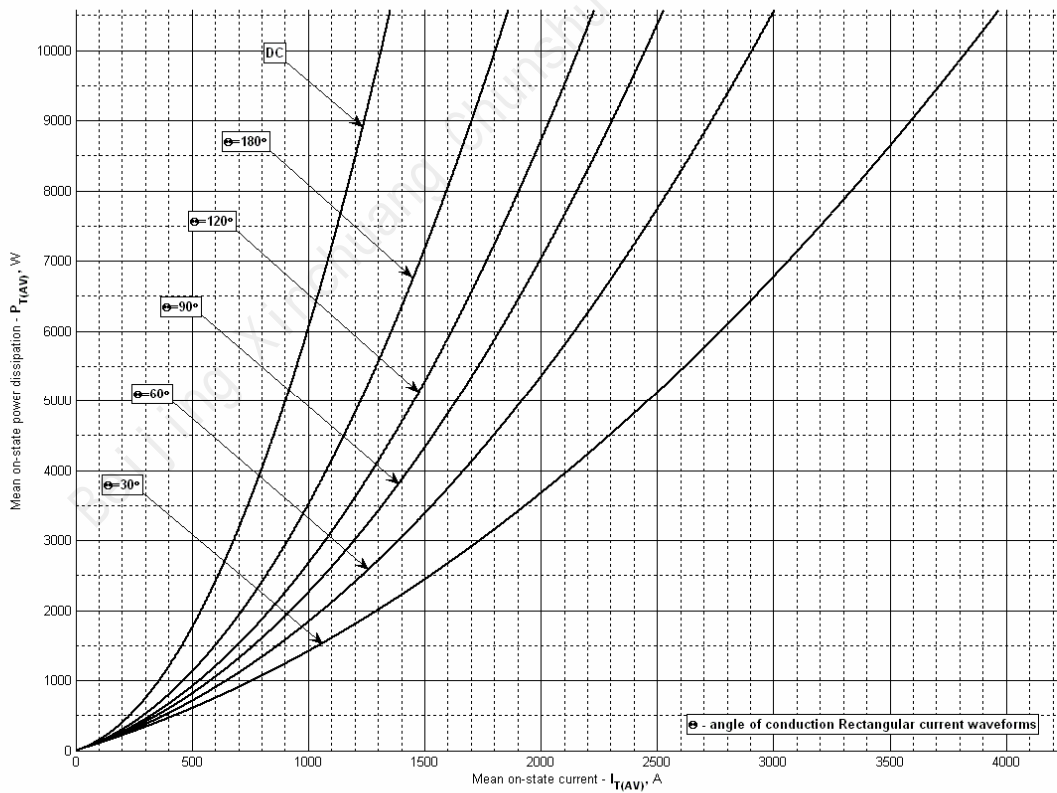
**Fig 7 – Peak reverse recovery current,  $I_{rm}$**



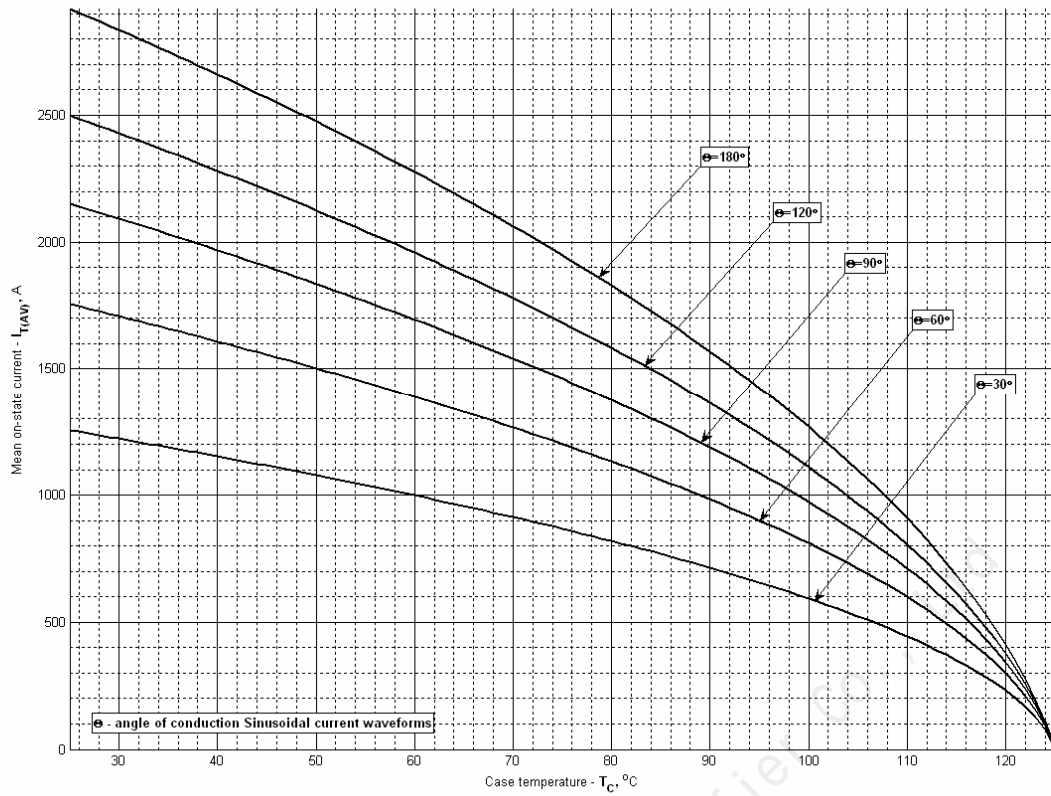
**Fig 8 – Maximum recovery time,  $t_{rr}$  (linear)**



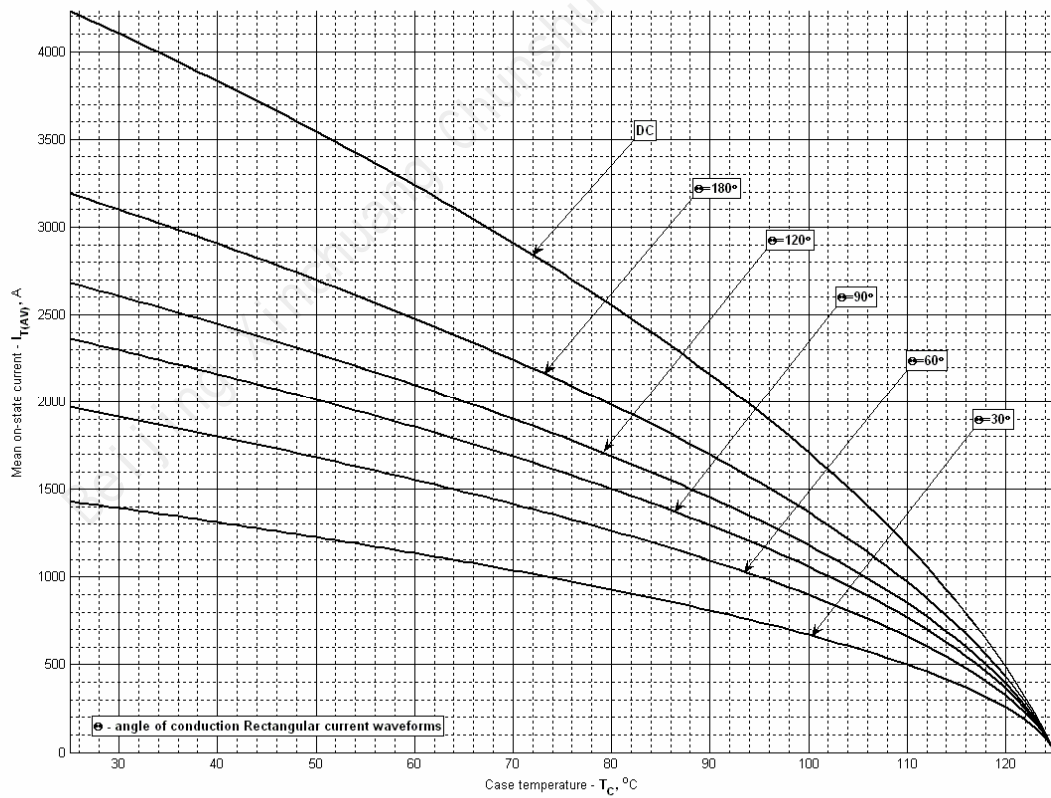
**Fig 9 – On-state power loss (sinusoidal current waveforms)**



**Fig 10 – On-state power loss (rectangular current waveforms)**



**Fig 11 – Maximum case temperature DSC (sinusoidal current waveforms)**



**Fig 12 – Maximum case temperature DSC (rectangular current waveforms)**

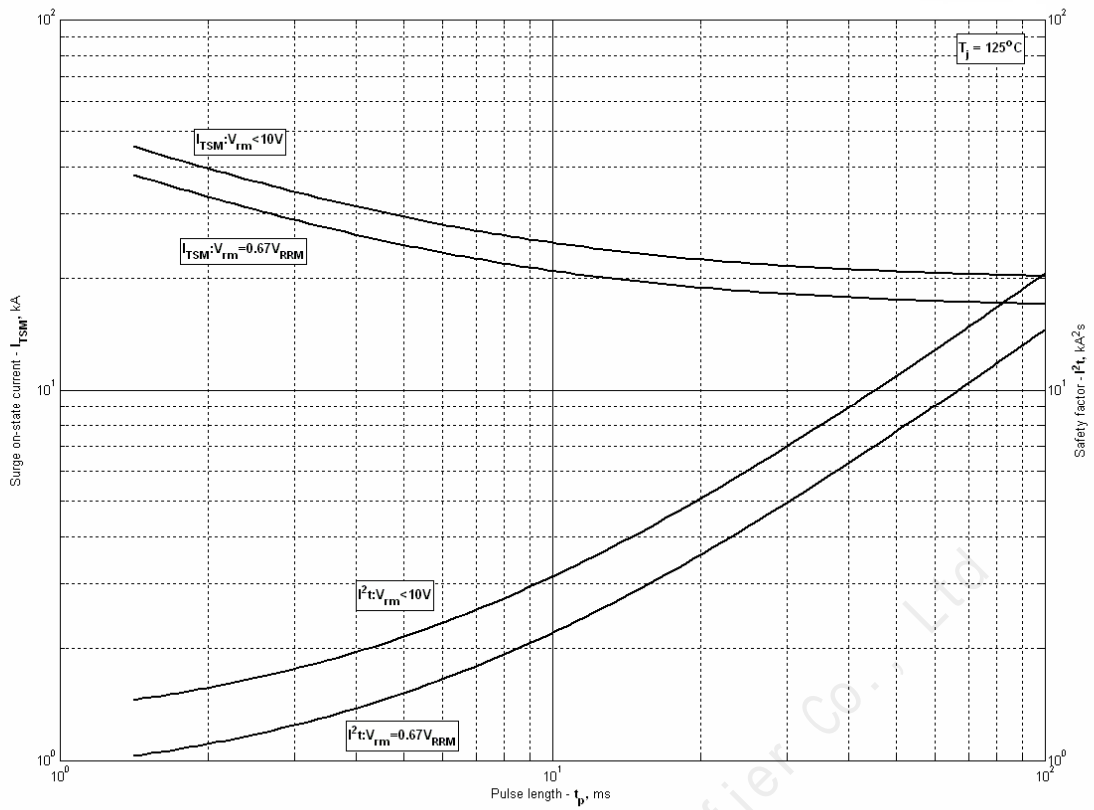


Fig 13 – Maximum surge and  $I^2t$  ratings

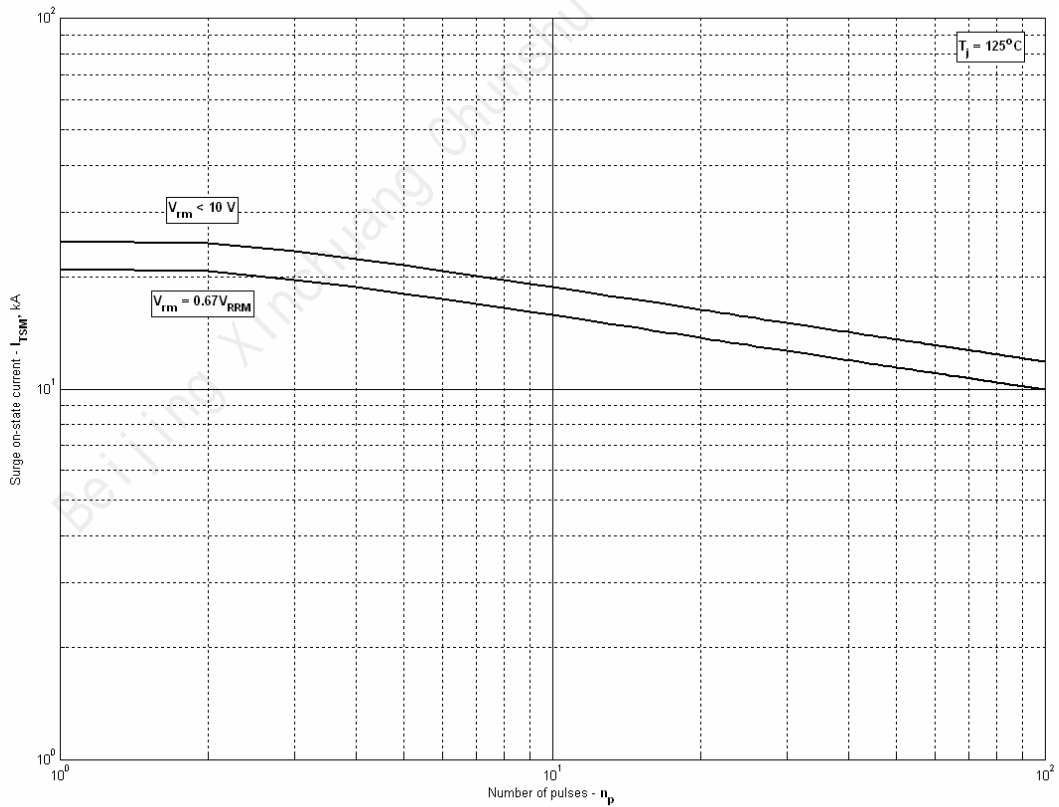


Fig 14 – Maximum surge ratings