



High-end Power Semiconductor Manufacturer

# KP250A 3500V-4400V

## Phase Control Thyristor

- High power cycling capability
- Low on-state and switching losses
- Designed for traction and industrial applications



Mean on-state current	I <sub>TAV</sub>	250 A		
Repetitive peak off-state voltage	V <sub>DRM</sub>	3500 – 4400 V		
Repetitive peak reverse voltage	V <sub>RRM</sub>			
Turn-off time	t <sub>q</sub>	500, 630, 800 μs		
V <sub>DRM</sub> , V <sub>RRM</sub> , V	3500	4000	4200	4400
Voltage code	35	40	42	44
T <sub>j</sub> , °C		– 60 – 125		

### MAXIMUM ALLOWABLE RATINGS

Symbols and parameters		Units	Values	Test conditions	
<b>ON-STATE</b>					
I <sub>TAV</sub>	Mean on-state current	A	250	T <sub>c</sub> =85 °C; Double side cooled; 180° half-sine wave; 50 Hz	
I <sub>TRMS</sub>	RMS on-state current	A	392.5	T <sub>c</sub> =85 °C; Double side cooled; 180° half-sine wave; 50 Hz	
I <sub>TSM</sub>	Surge on-state current	kA	3.5 4.0	T <sub>j</sub> =T <sub>j</sub> <sub>max</sub> T <sub>j</sub> =25 °C	180° half-sine wave; t <sub>p</sub> =10 ms; single pulse; V <sub>D</sub> =V <sub>R</sub> =0 V; Gate pulse: I <sub>G</sub> =2 A; t <sub>GP</sub> =50 μs; di <sub>G</sub> /dt≥1 A/μs
			3.5 4.0	T <sub>j</sub> =T <sub>j</sub> <sub>max</sub> T <sub>j</sub> =25 °C	180° half-sine wave; t <sub>p</sub> =8.3 ms; single pulse; V <sub>D</sub> =V <sub>R</sub> =0 V; Gate pulse: I <sub>G</sub> =2 A; t <sub>GP</sub> =50 μs; di <sub>G</sub> /dt≥1 A/μs
I <sup>2</sup> t	Safety factor	A <sup>2</sup> s·10 <sup>3</sup>	60 80	T <sub>j</sub> =T <sub>j</sub> <sub>max</sub> T <sub>j</sub> =25 °C	180° half-sine wave; t <sub>p</sub> =10 ms; single pulse; V <sub>D</sub> =V <sub>R</sub> =0 V; Gate pulse: I <sub>G</sub> =2 A; t <sub>GP</sub> =50 μs; di <sub>G</sub> /dt≥1 A/μs
			50 60	T <sub>j</sub> =T <sub>j</sub> <sub>max</sub> T <sub>j</sub> =25 °C	180° half-sine wave; t <sub>p</sub> =8.3 ms; single pulse; V <sub>D</sub> =V <sub>R</sub> =0 V; Gate pulse: I <sub>G</sub> =2 A; t <sub>GP</sub> =50 μs; di <sub>G</sub> /dt≥1 A/μs
<b>BLOCKING</b>					
V <sub>DRM</sub> , V <sub>RRM</sub>	Repetitive peak off-state and Repetitive peak reverse voltages	V	3500–4400	T <sub>j min</sub> < T <sub>j</sub> <T <sub>j</sub> <sub>max</sub> ; 180° half-sine wave; 50 Hz; Gate open	
V <sub>DSM</sub> , V <sub>RSM</sub>	Non-repetitive peak off-state and Non-repetitive peak reverse voltages	V	3600–4500	T <sub>j min</sub> < T <sub>j</sub> <T <sub>j</sub> <sub>max</sub> ; 180° half-sine wave; single pulse; Gate open	
V <sub>D</sub> , V <sub>R</sub>	Direct off-state and Direct reverse voltages	V	0.6·V <sub>DRM</sub> 0.6·V <sub>RRM</sub>	T <sub>j</sub> =T <sub>j</sub> <sub>max</sub> ; Gate open	

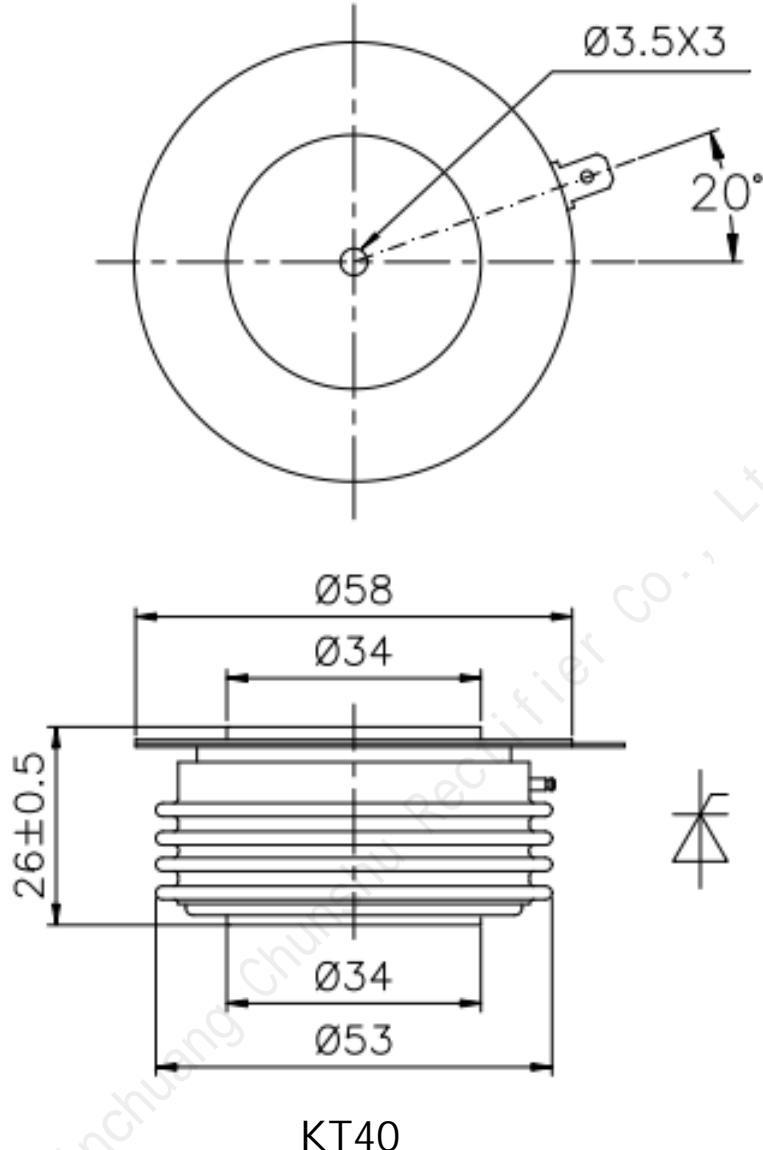
TRIGGERING				
$I_{FGM}$	Peak forward gate current	A	6	$T_j=T_{j \max}$
$V_{RGM}$	Peak reverse gate voltage	V	5	
$P_G$	Gate power dissipation	W	3	$T_j=T_{j \max}$ for DC gate current
SWITCHING				
$(di_T/dt)_{crit}$	Critical rate of rise of on-state current non-repetitive ( $f=1$ Hz)	$A/\mu s$	400	$T_j=T_{j \max}; V_D=0.67 \cdot V_{DRM}; I_{TM}=500 A;$ Gate pulse: $I_G=2 A$ ; $t_{GP}=50 \mu s$ ; $di_G/dt \geq 2 A/\mu s$
THERMAL				
$T_{stg}$	Storage temperature	$^{\circ}C$	-60 – 50	
$T_j$	Operating junction temperature	$^{\circ}C$	-60 – 125	
MECHANICAL				
F	Mounting force	kN	9.0 – 11.0	
a	Acceleration	$m/s^2$	50	Device clamped

## CHARACTERISTICS

Symbols and parameters		Units	Values	Conditions		
<b>ON-STATE</b>						
$V_{TM}$	Peak on-state voltage, max	V	2.80	$T_j=25 ^{\circ}C; I_{TM}=785 A$		
$V_{T(TO)}$	On-state threshold voltage, max	V	1.622	$T_j=T_{j \max};$		
$r_T$	On-state slope resistance, max	$m\Omega$	2.582	$0.5 \pi I_{TAV} < I_T < 1.5 \pi I_{TAV}$		
$I_L$	Latching current, max	mA	700	$T_j=25 ^{\circ}C; V_D=12 V;$ Gate pulse: $I_G=2 A$ ; $t_{GP}=50 \mu s$ ; $di_G/dt \geq 1 A/\mu s$		
$I_H$	Holding current, max	mA	300	$T_j=25 ^{\circ}C;$ $V_D=12 V$ ; Gate open		
<b>BLOCKING</b>						
$I_{DRM}, I_{RRM}$	Repetitive peak off-state and Repetitive peak reverse currents, max	mA	70	$T_j=T_{j \max};$ $V_D=V_{DRM}; V_R=V_{RRM}$		
$(dv_D/dt)_{crit}$	Critical rate of rise of off-state voltage <sup>1)</sup> , min	$V/\mu s$	200, 320, 500, 1000, 1600, 2000, 2500	$T_j=T_{j \max};$ $V_D=0.67 \cdot V_{DRM}$ ; Gate open		
<b>TRIGGERING</b>						
$V_{GT}$	Gate trigger direct voltage, max	V	2.50 1.50	$T_j=25 ^{\circ}C$ $T_j=T_{j \max}$	$V_D=12 V; I_D=3 A;$ Direct gate current	
$I_{GT}$	Gate trigger direct current, max	mA	250 150	$T_j=25 ^{\circ}C$ $T_j=T_{j \max}$		
$V_{GD}$	Gate non-trigger direct voltage, min	V	0.55	$T_j=T_{j \max};$ $V_D=0.67 \cdot V_{DRM}$ ;		
$I_{GD}$	Gate non-trigger direct current, min	mA	35.00	Direct gate current		
<b>SWITCHING</b>						
$t_{gd}$	Delay time, max	$\mu s$	3.10	$T_j=25 ^{\circ}C; V_D=1500 V; I_{TM}=I_{TAV};$ $di/dt=200 A/\mu s$ ;	$di/dt=200 A/\mu s$ ; Gate pulse: $I_G=2 A; V_G=20 V$ ; $t_{GP}=50 \mu s$ ; $di_G/dt=2 A/\mu s$	
$t_{gt}$	Turn-on time, max	$\mu s$	25.0			
$t_q$	Turn-off time <sup>2)</sup> , max	$\mu s$	500, 630, 800	$dv_D/dt=50 V/\mu s; T_j=T_{j \max}; I_{TM}=I_{TAV};$ $di_R/dt=-10 A/\mu s; V_R=100 V$ ; $V_D=0.67 \cdot V_{DRM}$		
$Q_{rr}$	Total recovered charge, max	$\mu C$	1200	$T_j=T_{j \max}; I_{TM}=250 A;$ $di_R/dt=-5 A/\mu s$ ;	$V_R=100 V$	
$t_{rr}$	Reverse recovery time, max	$\mu s$	30			
$I_{rrM}$	Peak reverse recovery current, max	A	80			

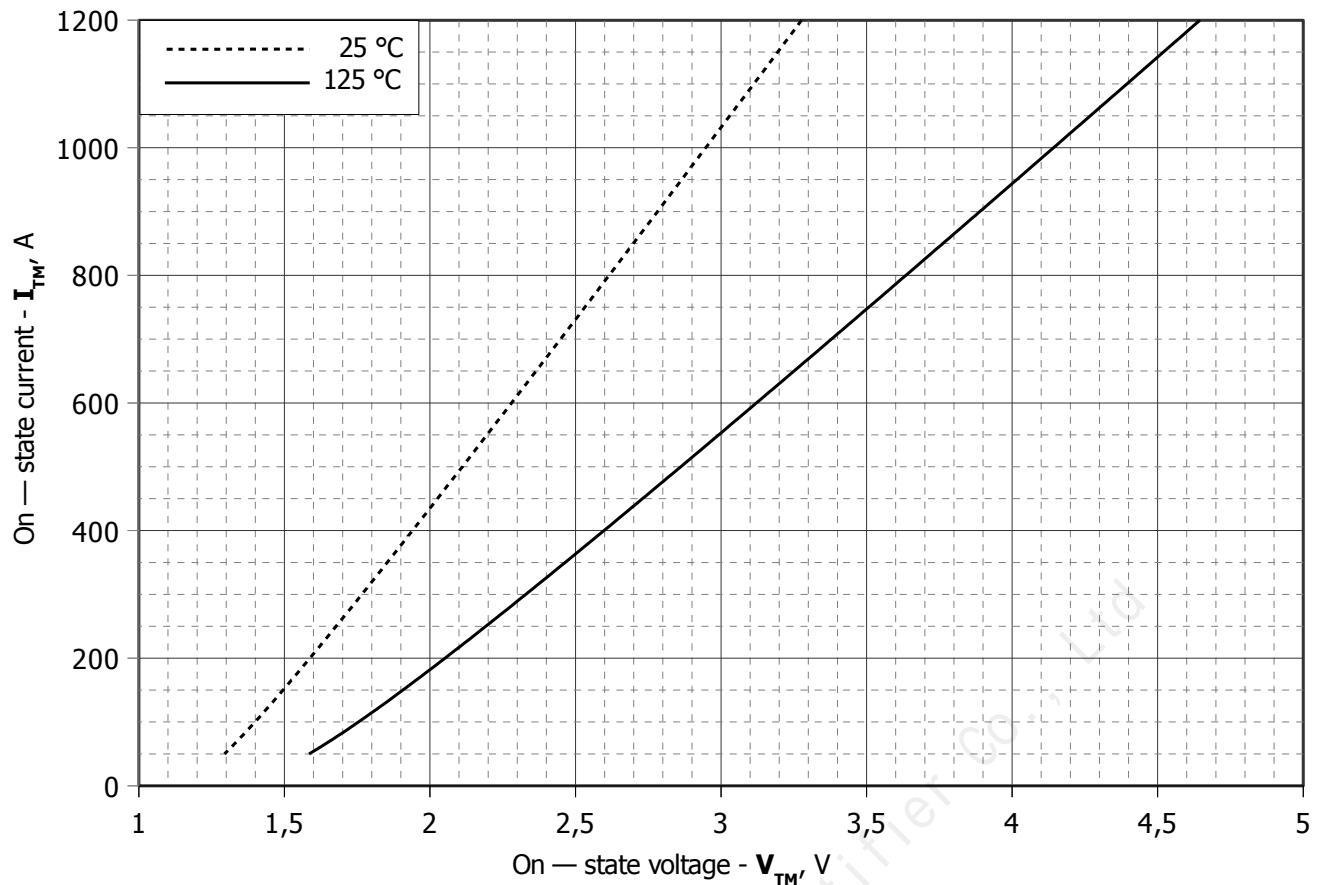
<b>THERMAL</b>					
$R_{thjc}$	Thermal resistance, junction to case, max	$^{\circ}\text{C}/\text{W}$	0.0400	Direct current	Double side cooled
$R_{thjc-A}$			0.0880		Anode side cooled
$R_{thjc-K}$			0.0720		Cathode side cooled
$R_{thck}$	Thermal resistance, case to heatsink, max	$^{\circ}\text{C}/\text{W}$	0.0080	Direct current	
<b>MECHANICAL</b>					
W	Weight, max	g	180		
$D_s$	Surface creepage distance	mm (inch)	19.44 (0.765)		
$D_a$	Air strike distance	mm (inch)	12.10 (0.476)		

## OVERALL DIMENSIONS



KT40

All dimensions in millimeters



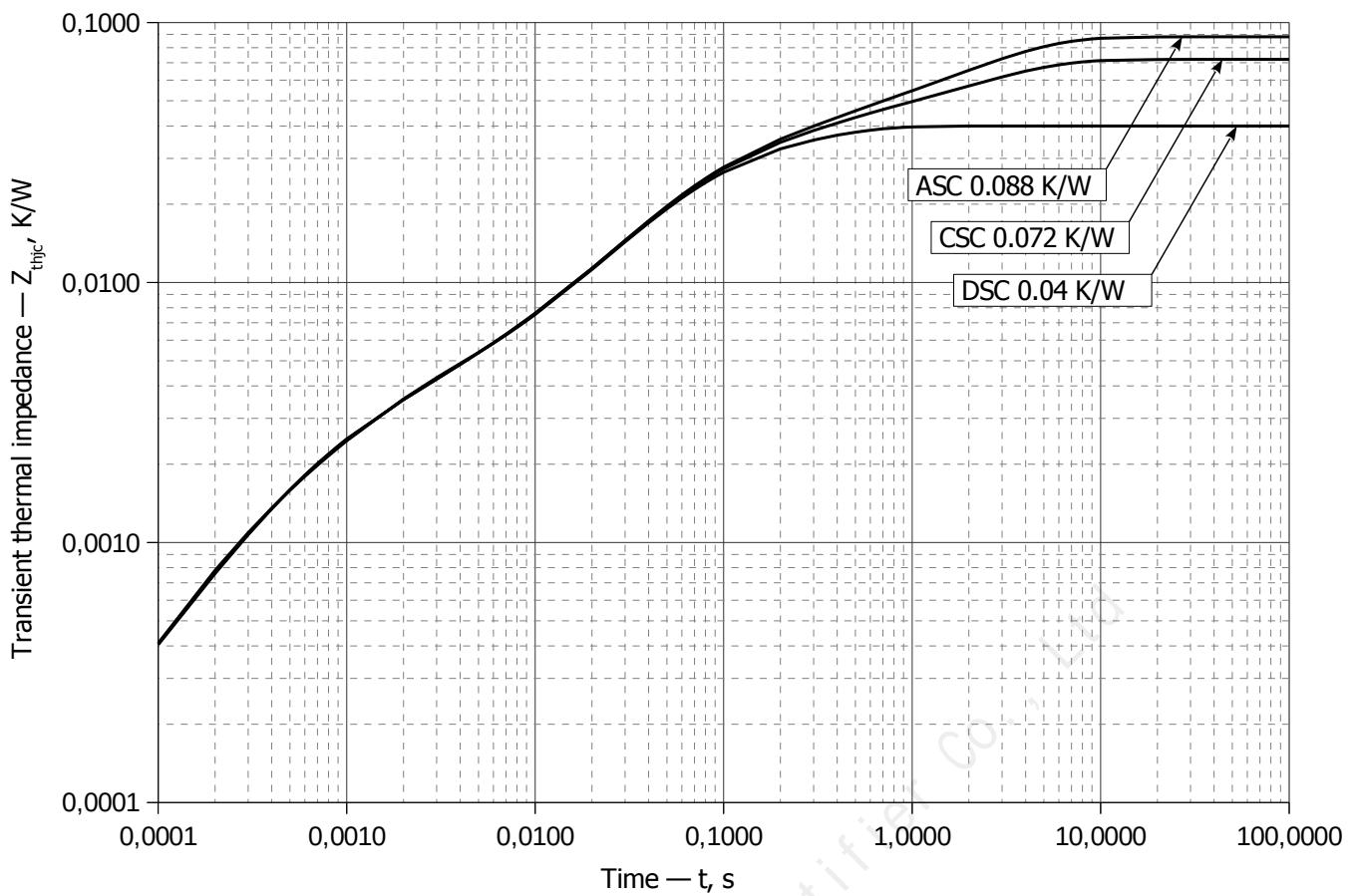
**Fig 1 – On-state characteristics of Limit device**

Analytical function for On-state characteristic:

$$V_T = A + B \cdot i_T + C \cdot \ln(i_T + 1) + D \cdot \sqrt{i_T}$$

	Coefficients for max curves	
	T <sub>j</sub> = 25°C	T <sub>j</sub> = T <sub>j max</sub>
<b>A</b>	1.1028641	1.2420662
<b>B</b>	0.0015663	0.0023643
<b>C</b>	0.0212570	0.0438527
<b>D</b>	0.0041548	0.0073651

**On-state characteristic model (see Fig. 1)**



**Fig 2 – Transient thermal impedance  $Z_{thjc}$  vs. time  $t$**

Analytical function for Transient thermal impedance junction to case  $Z_{thjc}$  for DC:

$$Z_{thjc} = \sum_{i=1}^n R_i \left( 1 - e^{-\frac{t}{\tau_i}} \right)$$

Where  $i = 1$  to  $n$ ,  $n$  is the number of terms in the series.

$t$  = Duration of heating pulse in seconds.

$Z_{thjc}$  = Thermal resistance at time  $t$ .

$R_i$  = Amplitude of  $p_{th}$  term.

$\tau_i$  = Time constant of  $r_{th}$  term.

DC Double side cooled

i	1	2	3	4	5	6
$R_i$ , K/W	0.01423	0.01906	0.003576	0.002535	-4.666e-005	0.0006479
$\tau_i$ , s	0.265	0.05901	0.03499	0.001252	0.000001	0.0002488

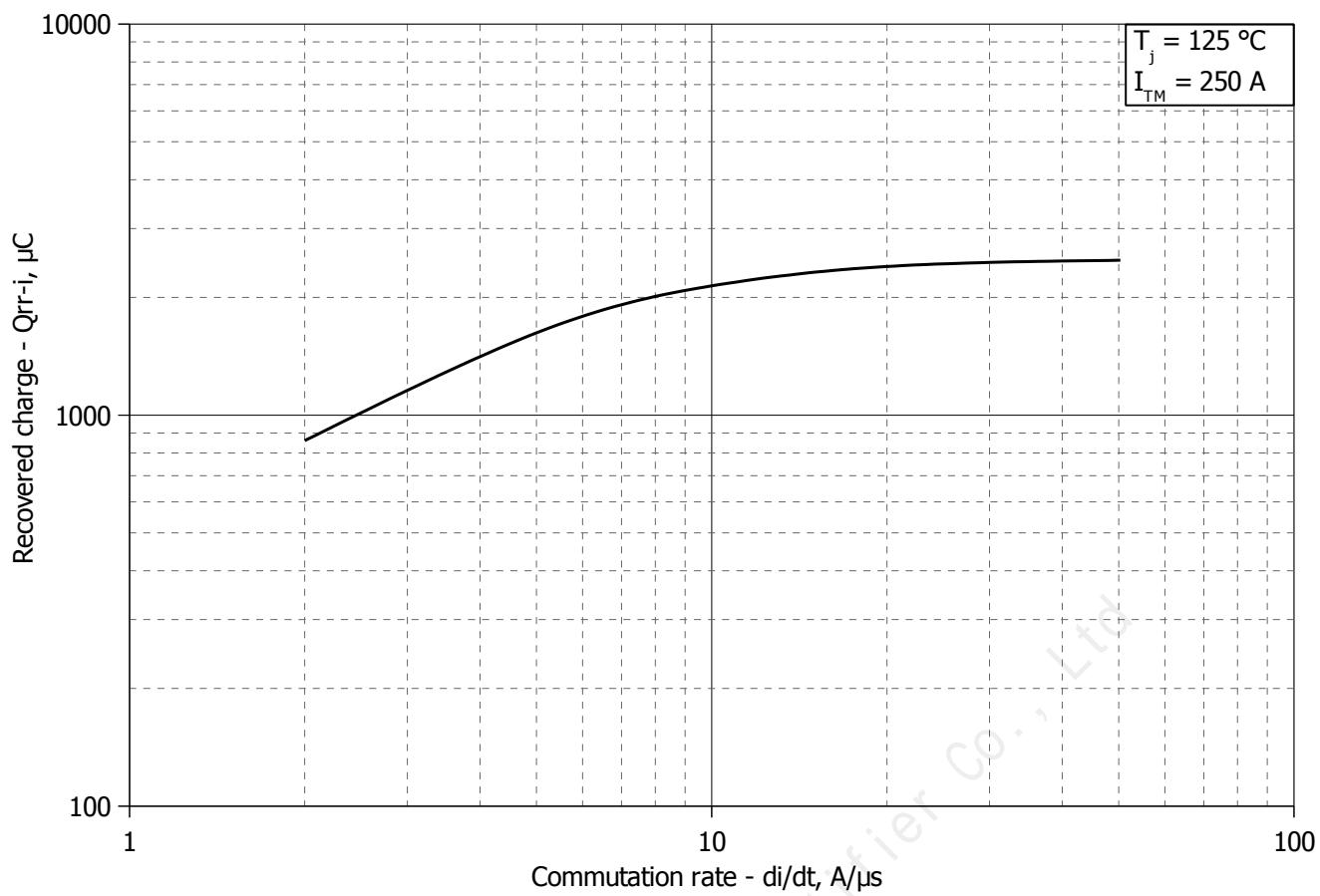
DC Anode side cooled

i	1	2	3	4	5	6
$R_i$ , K/W	0.04804	0.001789	0.01342	0.02147	0.001374	0.001945
$\tau_i$ , s	2.651	0.4195	0.2622	0.05451	0.002585	0.0005847

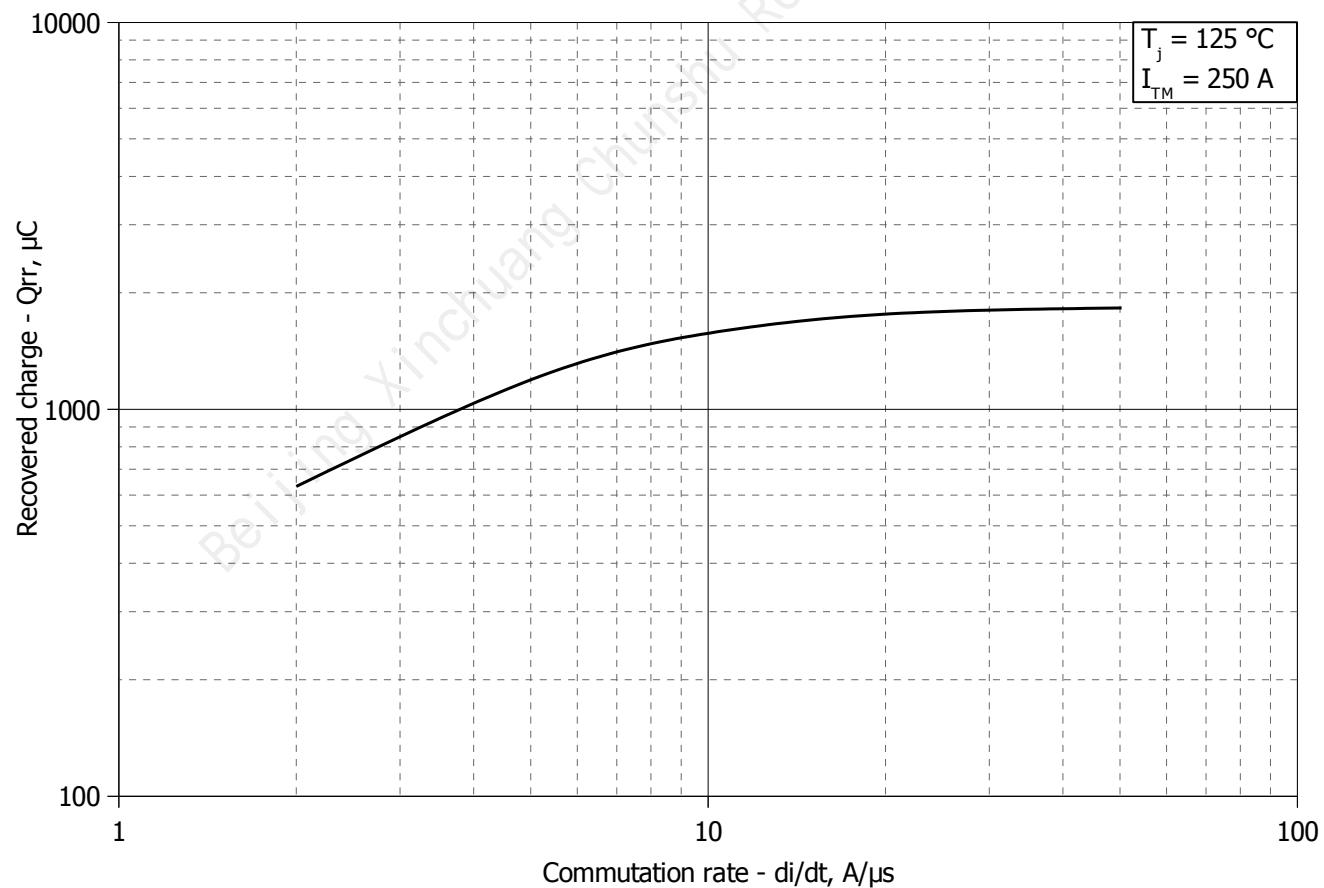
DC Cathode side cooled

i	1	2	3	4	5	6
$R_i$ , K/W	0.03216	0.01306	0.002934	0.02064	0.001493	0.001786
$\tau_i$ , s	2.647	0.2831	0.1455	0.05284	0.002255	0.0005519

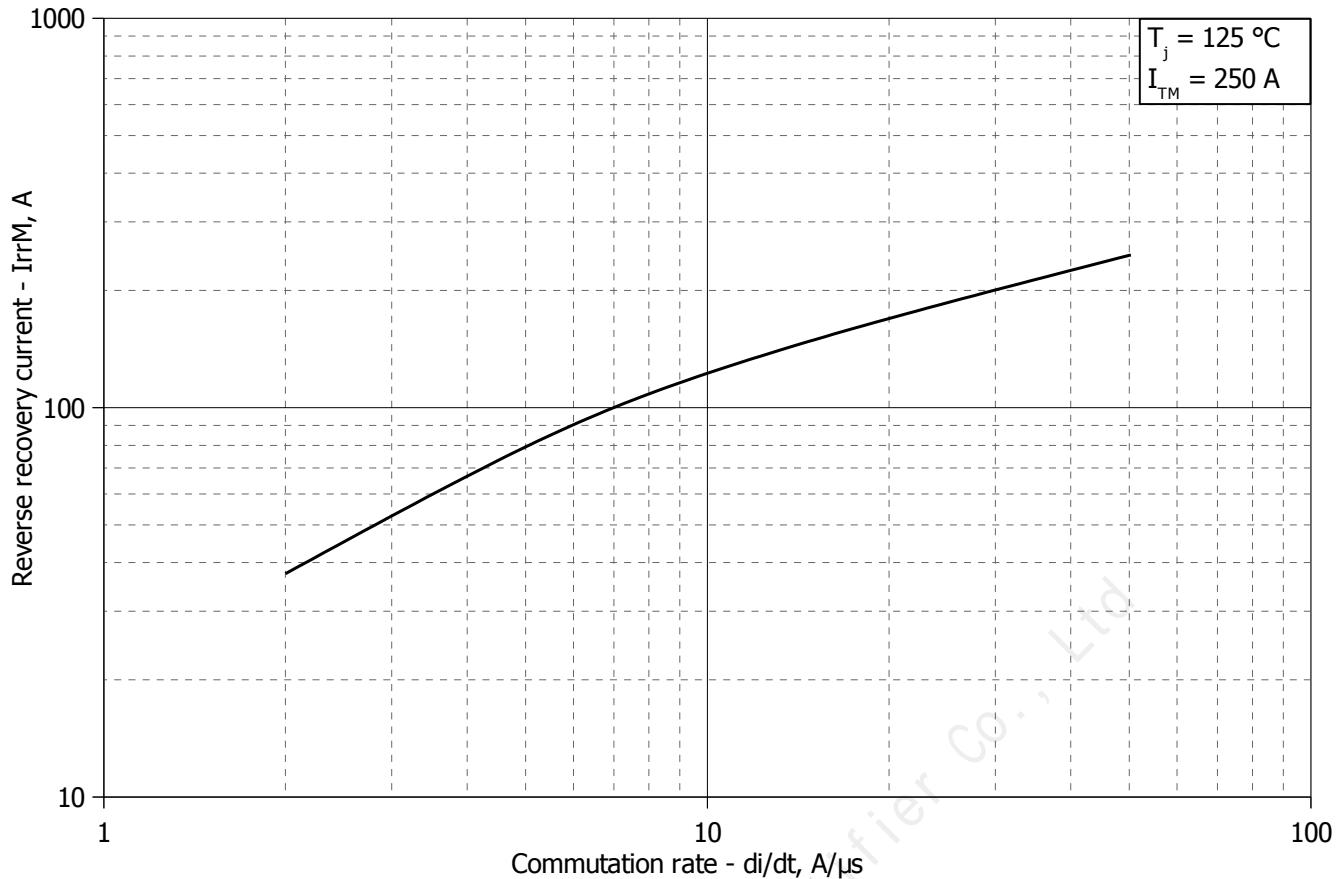
**Transient thermal impedance junction to case  $Z_{thjc}$  model (see Fig. 2)**



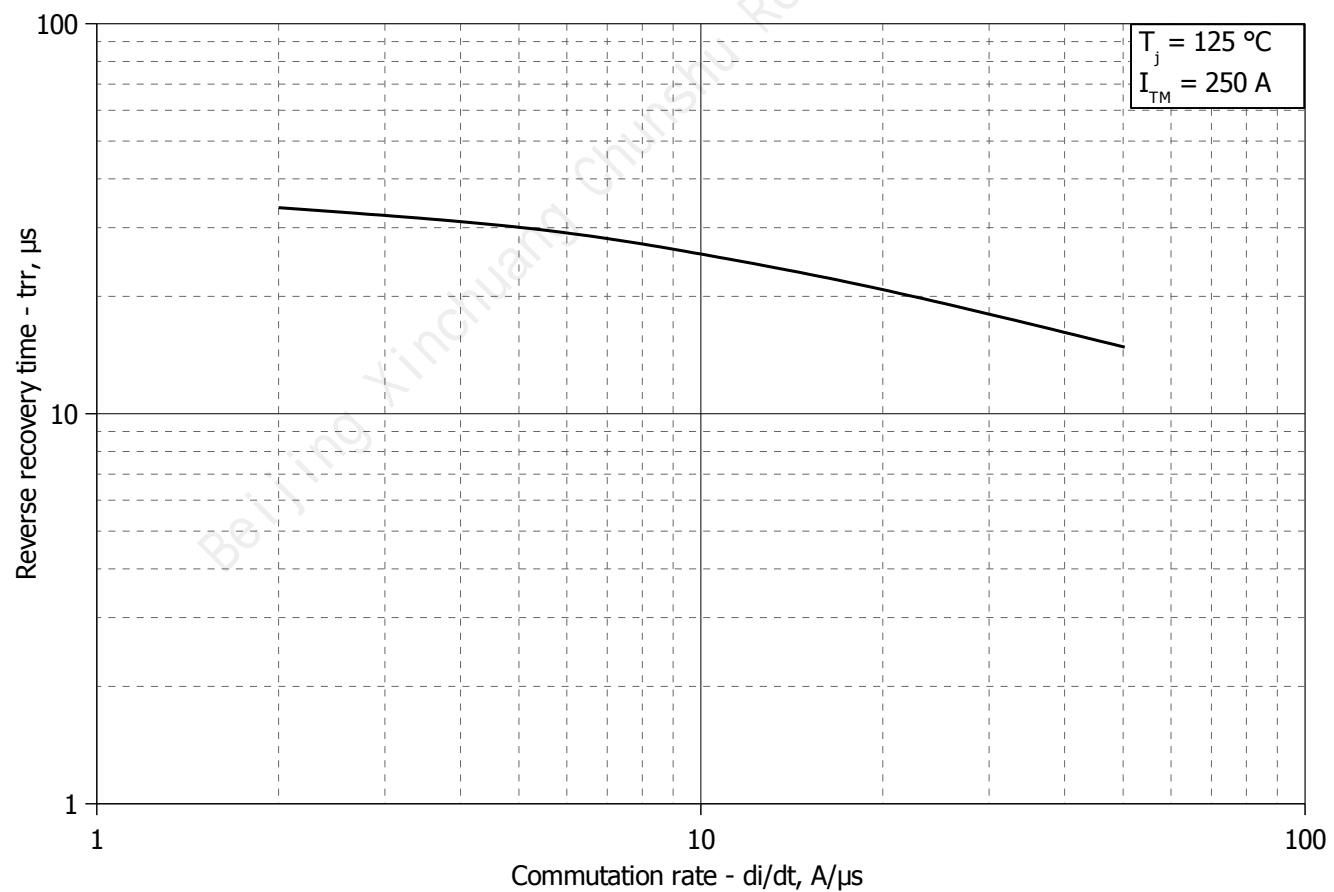
**Fig 3 – Maximum recovered charge  $Q_{rr-i}$  (integral) vs. commutation rate  $di_R/dt$**



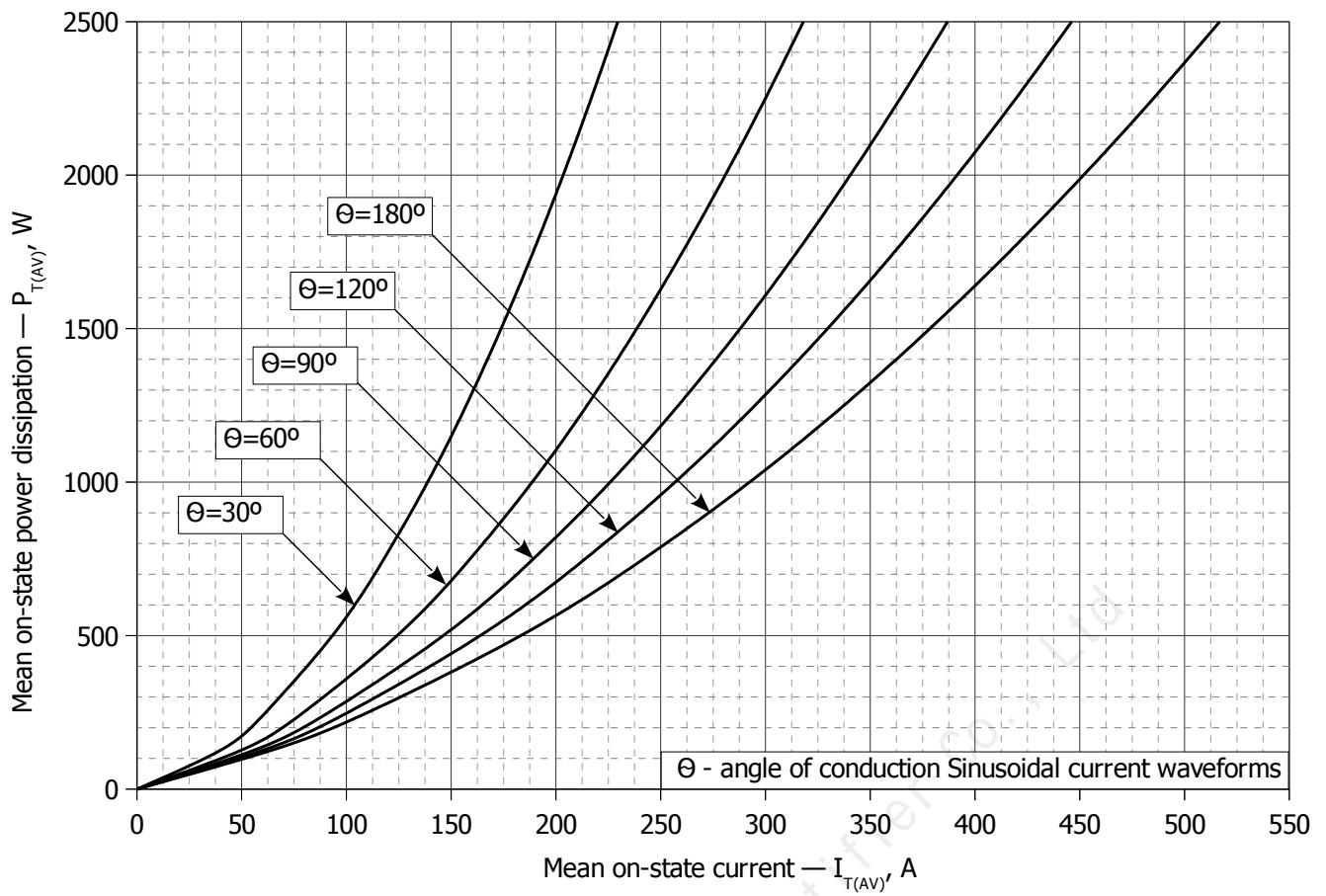
**Fig 4 – Maximum recovered charge  $Q_{rr}$  vs. commutation rate  $di_R/dt$  (25% chord)**



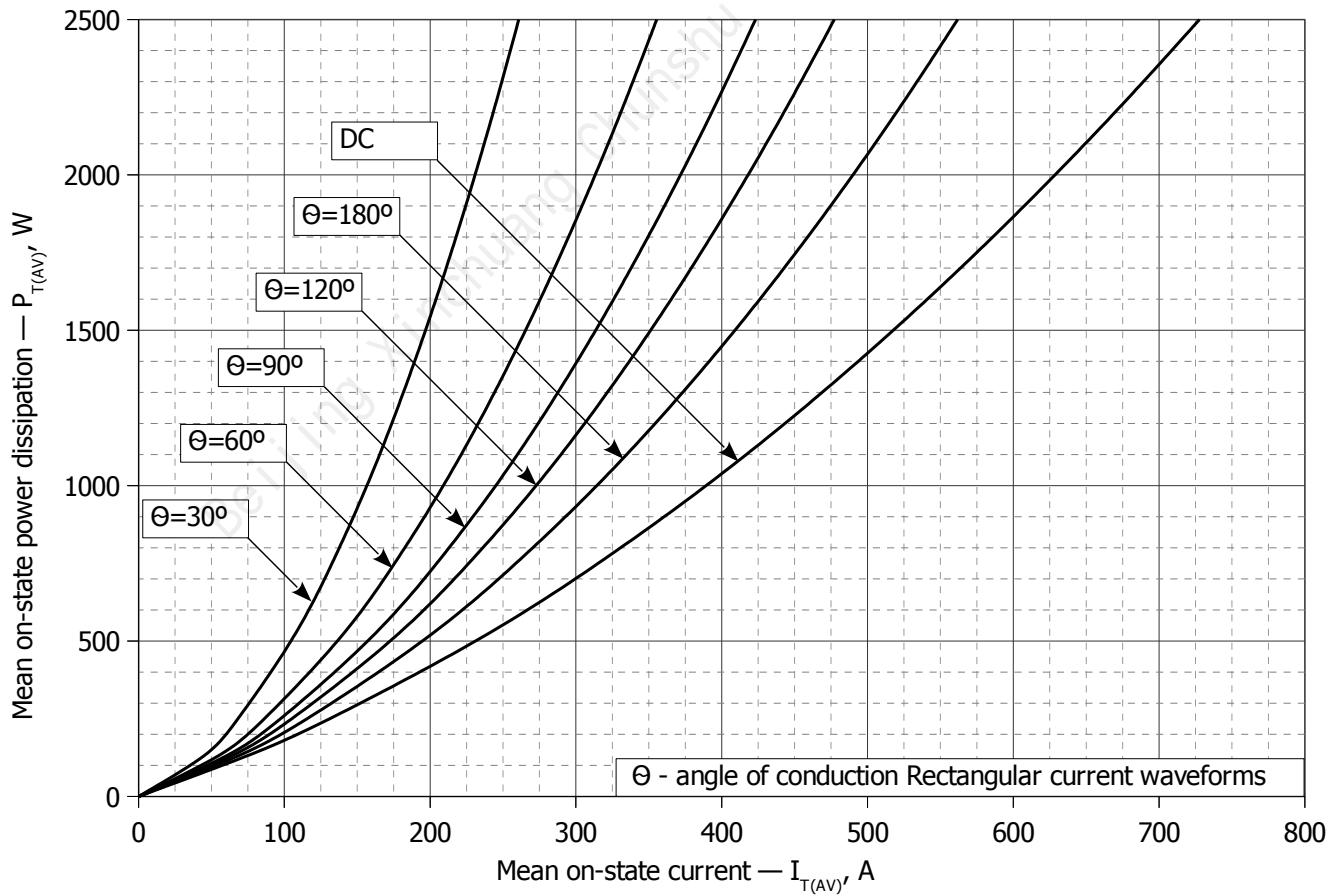
**Fig 5 – Maximum reverse recovery current  $I_{rrM}$  vs. commutation rate  $di_R/dt$**



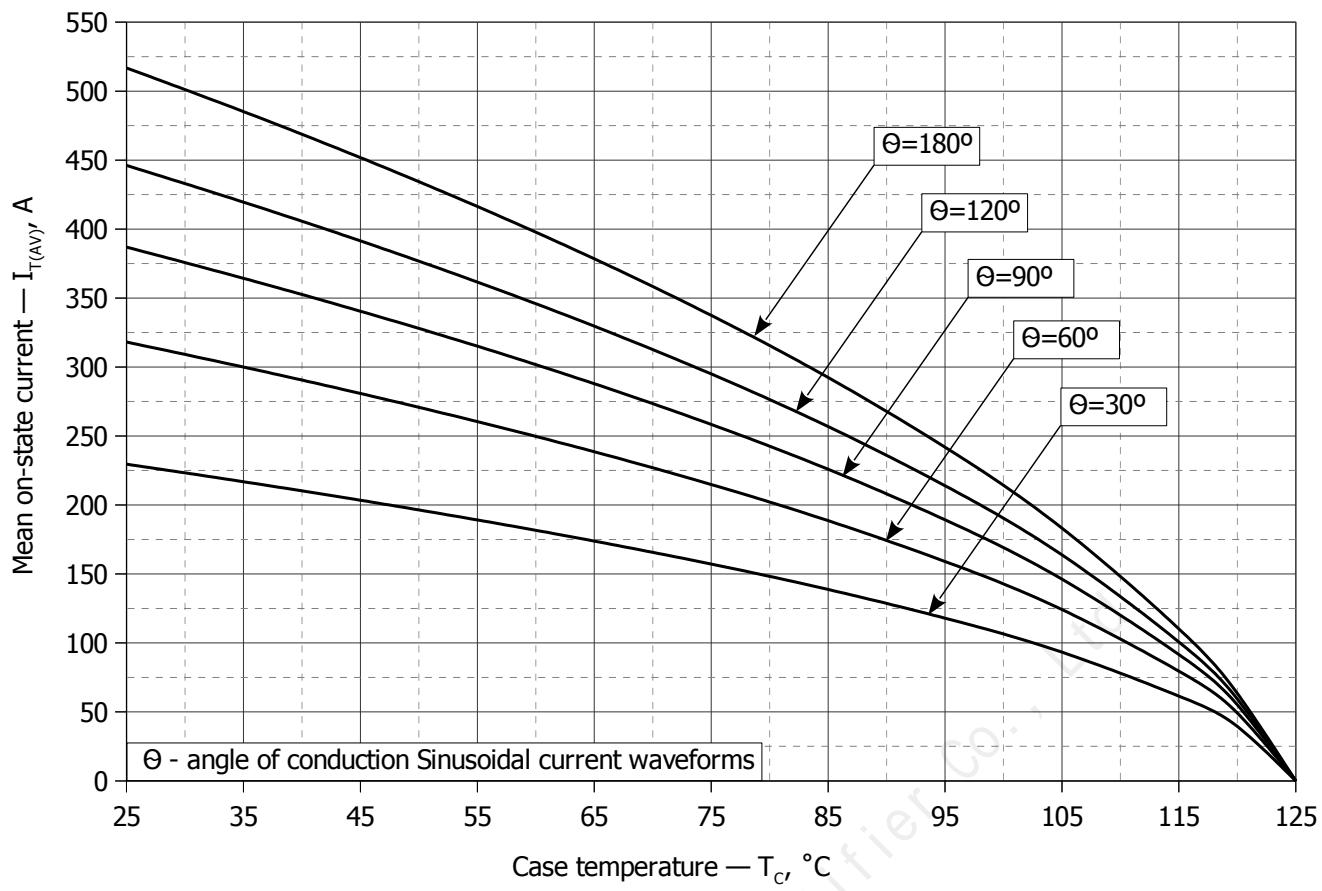
**Fig 6 – Maximum recovery time  $t_{rr}$  vs. commutation rate  $di_R/dt$  (25% chord)**



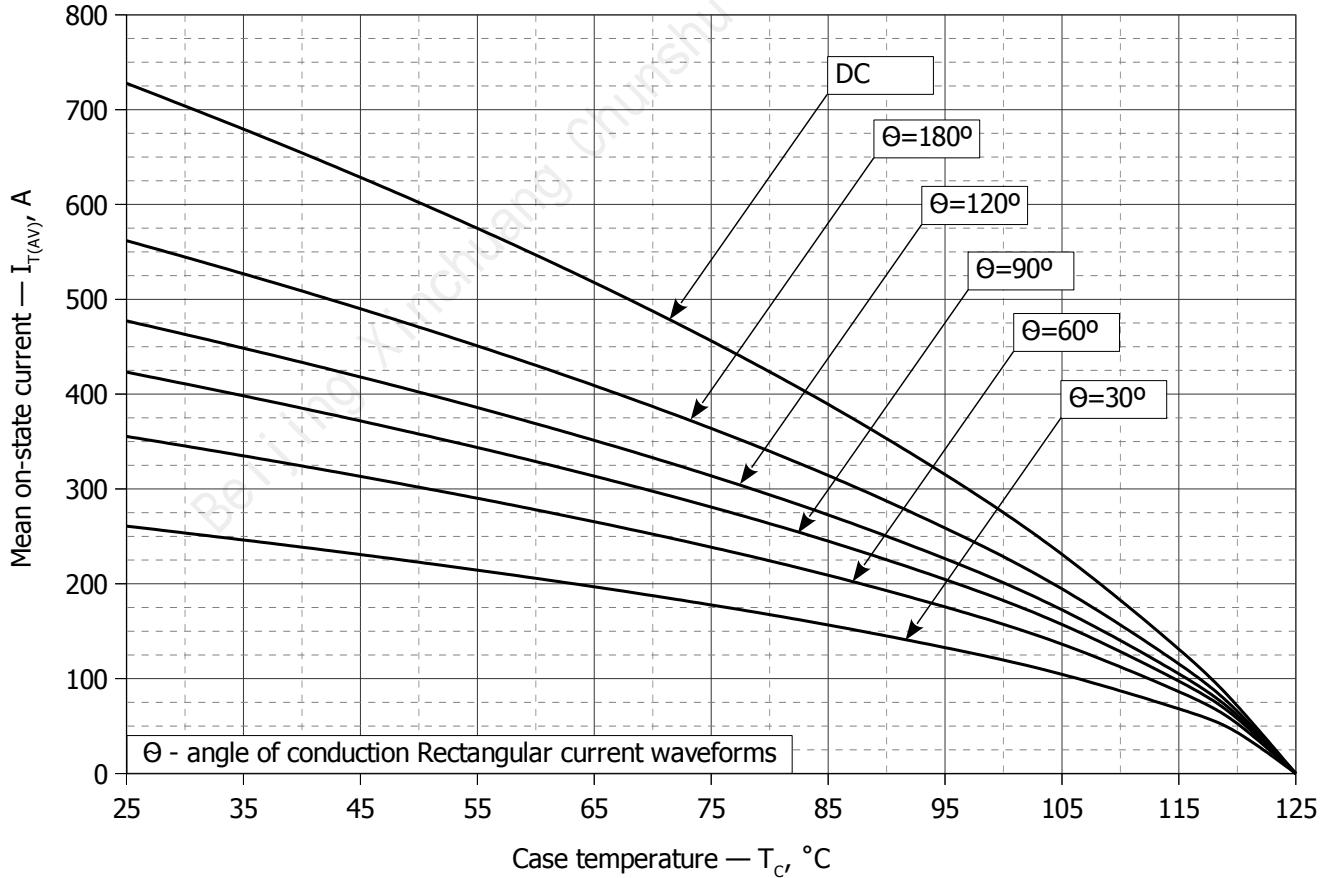
**Fig. 7 - Mean on-state power dissipation  $P_{TAV}$  vs. mean on-state current  $I_{TAV}$  for sinusoidal current waveforms at different conduction angles (f=50Hz, DSC)**



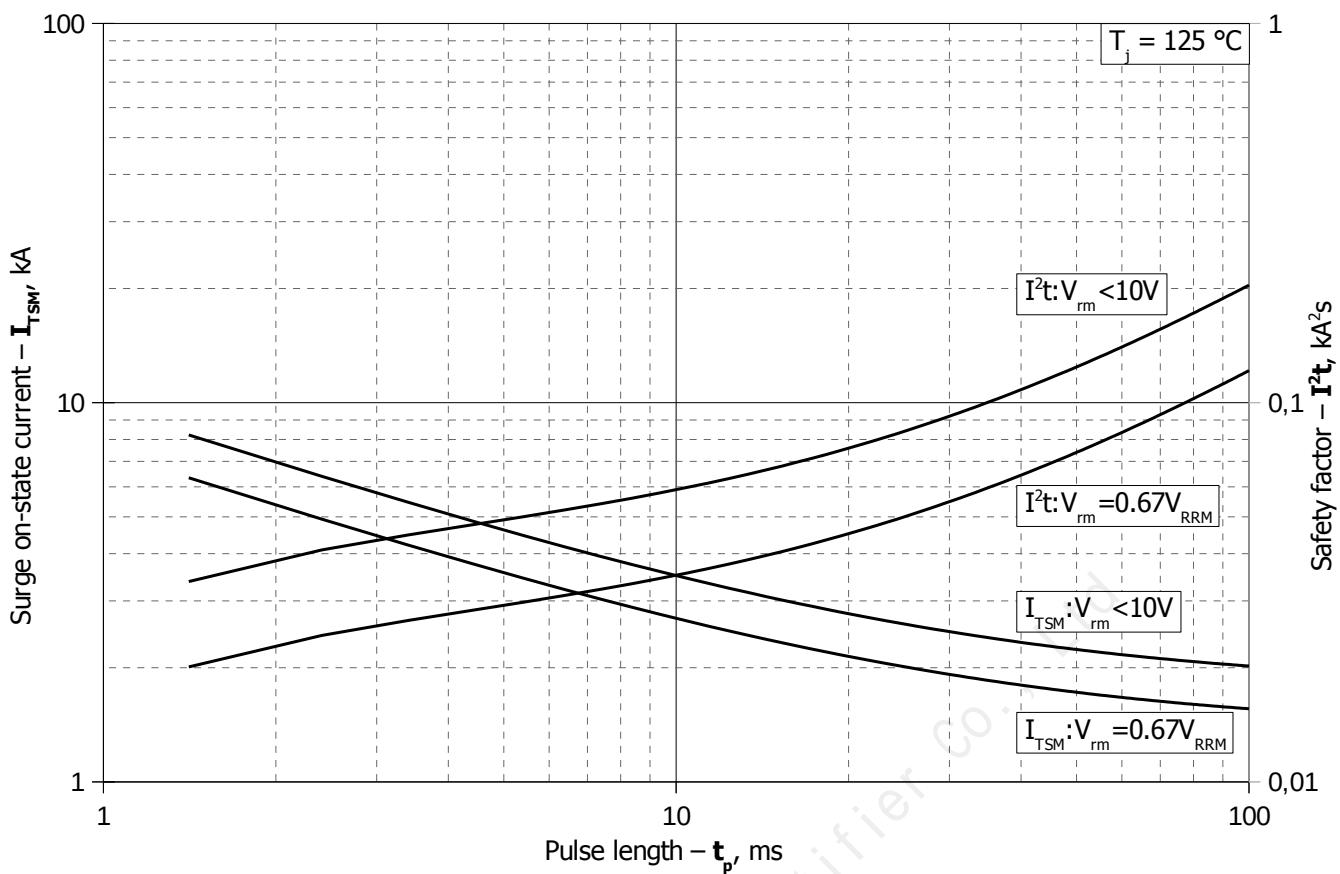
**Fig. 8 – Mean on-state power dissipation  $P_{TAV}$  vs. mean on-state current  $I_{TAV}$  for rectangular current waveforms at different conduction angles and for DC (f=50Hz, DSC)**



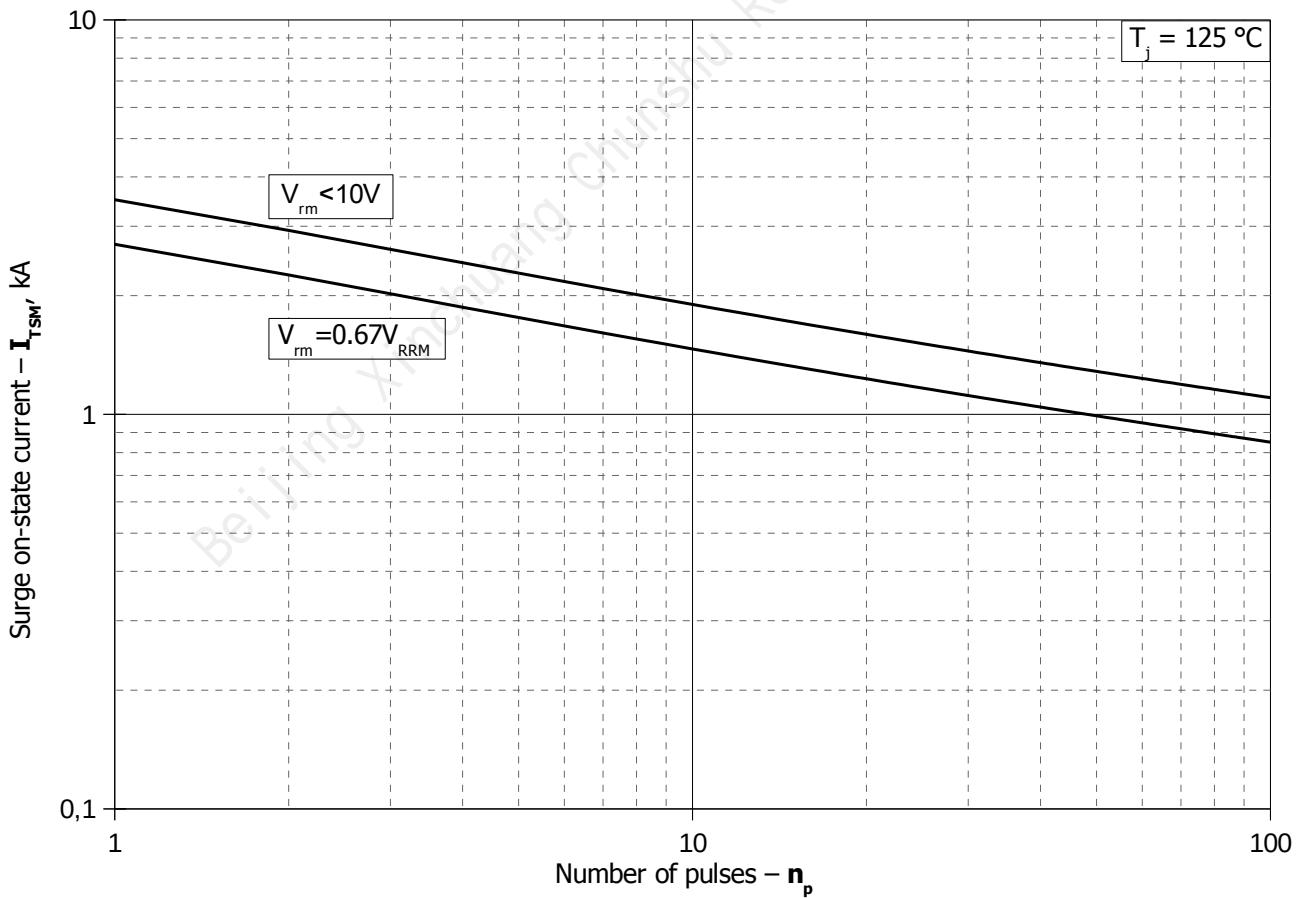
**Fig. 9 – Mean on-state current  $I_{TAV}$  vs. case temperature  $T_c$  for sinusoidal current waveforms at different conduction angles (f=50Hz, DSC)**



**Fig. 10 - Mean on-state current  $I_{TAV}$  vs. case temperature  $T_c$  for rectangular current waveforms at different conduction angles and for DC (f=50Hz, DSC)**



**Fig. 11 – Maximum surge on-state current  $I_{TSM}$  and safety factor  $I^2t$  vs. pulse length  $t_p$**



**Fig. 12 - Maximum surge on-state current  $I_{TSM}$  vs. number of pulses  $n_p$**