



High-end Power Semiconductor Manufacturer

# KP2500A 1000V-1800V

## Phase Control Thyristor

- High power cycling capability
- Low on-state and switching losses
- Designed for traction and industrial applications



Mean on-state current		I <sub>TAV</sub>	2500 A		
Repetitive peak off-state voltage		V <sub>DRM</sub>	1000 – 1800 V		
Repetitive peak reverse voltage		V <sub>RRM</sub>			
Turn-off time		t <sub>q</sub>	250 µs		
V <sub>DRM</sub> , V <sub>RRM</sub> , V	1000	1200	1400	1600	1800
Voltage code	10	12	14	16	18
T <sub>j</sub> , °C	-60 – 125				

### MAXIMUM ALLOWABLE RATINGS

Symbols and parameters		Units	Values	Test conditions	
<b>ON-STATE</b>					
I <sub>TAV</sub>	Mean on-state current	A	2500	T <sub>c</sub> =85°C, Double side cooled 180° half-sine wave; 50 Hz	
I <sub>TRMS</sub>	RMS on-state current	A	3925	T <sub>c</sub> =85°C, Double side cooled 180° half-sine wave; 50 Hz	
I <sub>TSM</sub>	Surge on-state current	kA	54.0	T <sub>j</sub> =T <sub>j</sub> max	180° half-sine wave; 50 Hz (t <sub>p</sub> =10 ms); single pulse; V <sub>D</sub> =V <sub>R</sub> =0 V; Gate pulse: I <sub>G</sub> =2 A; t <sub>GP</sub> =50 µs; di <sub>G</sub> /dt≥1 A/µs
			62.0	T <sub>j</sub> =25 °C	
I <sup>2</sup> t	Safety factor	A <sup>2</sup> s·10 <sup>3</sup>	57.0	T <sub>j</sub> =T <sub>j</sub> max	180° half-sine wave; 60 Hz (t <sub>p</sub> =8.3 ms); single pulse; V <sub>D</sub> =V <sub>R</sub> =0 V; Gate pulse: I <sub>G</sub> =2 A; t <sub>GP</sub> =50 µs; di <sub>G</sub> /dt≥1 A/µs
			66.0	T <sub>j</sub> =25 °C	
			14580	T <sub>j</sub> =T <sub>j</sub> max	180° half-sine wave; 50 Hz (t <sub>p</sub> =10 ms); single pulse; V <sub>D</sub> =V <sub>R</sub> =0 V; Gate pulse: I <sub>G</sub> =2 A; t <sub>GP</sub> =50 µs; di <sub>G</sub> /dt≥1 A/µs
			19220	T <sub>j</sub> =25 °C	
			13480	T <sub>j</sub> =T <sub>j</sub> max	180° half-sine wave; 60 Hz (t <sub>p</sub> =8.3 ms); single pulse; V <sub>D</sub> =V <sub>R</sub> =0 V; Gate pulse: I <sub>G</sub> =2 A; t <sub>GP</sub> =50 µs; di <sub>G</sub> /dt≥1 A/µs
			18075	T <sub>j</sub> =25 °C	
<b>BLOCKING</b>					
V <sub>DRM</sub> , V <sub>RRM</sub>	Repetitive peak off-state and Repetitive peak reverse voltages	V	1000 – 1800	T <sub>j min</sub> < T <sub>j</sub> <T <sub>j max</sub> ; 180° half-sine wave; 50 Hz; Gate open	
V <sub>DSM</sub> , V <sub>RSM</sub>	Non-repetitive peak off-state and Non-repetitive peak reverse voltages	V	1100 – 1900	T <sub>j min</sub> < T <sub>j</sub> <T <sub>j max</sub> ; 180° half-sine wave; 50 Hz;single pulse; Gate open	
V <sub>D</sub> , V <sub>R</sub>	Direct off-state and Direct reverse voltages	V	0.75·V <sub>DRM</sub> 0.75·V <sub>RRM</sub>	T <sub>j</sub> =T <sub>j</sub> max; Gate open	

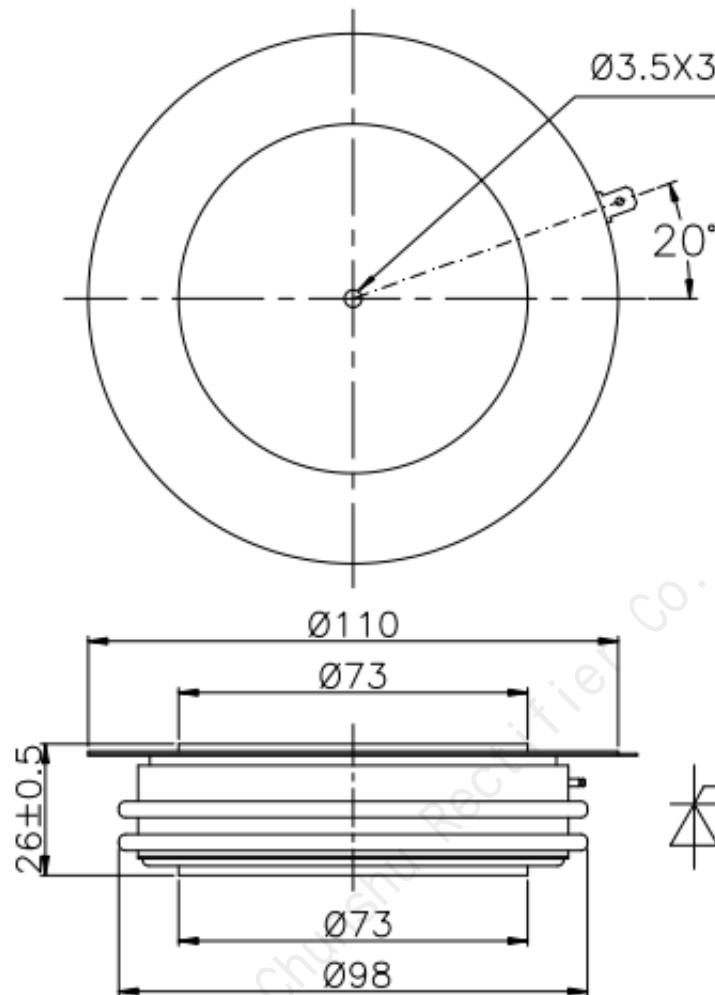
TRIGGERING				
$I_{FGM}$	Peak forward gate current	A	10	$T_j=T_{j \max}$
$V_{RGM}$	Peak reverse gate voltage	V	5	
$P_G$	Gate power dissipation	W	5	$T_j=T_{j \max}$ for DC gate current
SWITCHING				
$(di_T/dt)_{crit}$	Critical rate of rise of on-state current non-repetitive ( $f=1$ Hz)	A/ $\mu$ s	630	$T_j=T_{j \max}; V_D=0.67V_{DRM}; I_{TM}=2 I_{TAV};$ Gate pulse: $I_G=2$ A; $t_{GP}=50 \mu s; di_G/dt \geq 1$ A/ $\mu$ s
THERMAL				
$T_{stg}$	Storage temperature	°C	-60–125	
$T_j$	Operating junction temperature	°C	-60–125	
MECHANICAL				
F	Mounting force	kN	40.0–50.0	
a	Acceleration	m/s <sup>2</sup>	50 100	Device unclamped Device clamped

## CHARACTERISTICS

Symbols and parameters		Units	Values	Conditions		
<b>ON-STATE</b>						
$V_{TM}$	Peak on-state voltage, max	V	1.75	$T_j=25$ °C; $I_{TM}=7850$ A		
$V_{T(TO)}$	On-state threshold voltage, max	V	0.93	$T_j=T_{j \max};$ $0.5 \pi I_{TAV} < I_T < 1.5 \pi I_{TAV}$		
$r_T$	On-state slope resistance, max	$m\Omega$	0.112			
$I_L$	Latching current, max	mA	1500	$T_j=25$ °C; $V_D=12$ V; Gate pulse: $I_G=2$ A; $t_{GP}=50 \mu s; di_G/dt \geq 1$ A/ $\mu$ s		
$I_H$	Holding current, max	mA	300	$T_j=25$ °C; $V_D=12$ V; Gate open		
<b>BLOCKING</b>						
$I_{DRM}, I_{RRM}$	Repetitive peak off-state and Repetitive peak reverse currents, max	mA	300	$T_j=T_{j \max};$ $V_D=V_{DRM}; V_R=V_{RRM}$		
$(dv_D/dt)_{crit}$	Critical rate of rise of off-state voltage <sup>1)</sup> , min	V/ $\mu$ s	1000	$T_j=T_{j \max};$ $V_D=0.67V_{DRM};$ Gate open		
<b>TRIGGERING</b>						
$V_{GT}$	Gate trigger direct voltage, max	V	3.00 2.00	$T_j=25$ °C $T_j=T_{j \max}$	$V_D=12$ V; $I_D=3$ A; Direct gate current	
$I_{GT}$	Gate trigger direct current, max	mA	300 200	$T_j=25$ °C $T_j=T_{j \max}$		
$V_{GD}$	Gate non-trigger direct voltage, min	V	0.35	$T_j=T_{j \max};$ $V_D=0.67V_{DRM};$		
$I_{GD}$	Gate non-trigger direct current, min	mA	15.00	Direct gate current		
<b>SWITCHING</b>						
$t_{gd}$	Delay time	$\mu$ s	2.00	$T_j=25$ °C; $V_D=0.4V_{DRM}; I_{TM}=2000$ A; Gate pulse: $I_G=2$ A; $t_{GP}=50 \mu s; di_G/dt \geq 1$ A/ $\mu$ s		
$t_q$	Turn-off time <sup>2)</sup> , max	$\mu$ s	250	$dv_D/dt=50$ V/ $\mu$ s; $T_j=T_{j \max}; I_{TM}=2000$ A; $di_R/dt=-10$ A/ $\mu$ s; $V_R=100$ V; $V_D=0.67V_{DRM}$		
$Q_{rr}$	Total recovered charge, max	$\mu$ C	2800	$T_j=T_{j \max}; I_{TM}=2000$ A ;		
$t_{rr}$	Reverse recovery time, max	$\mu$ s	40	$di_R/dt=-5$ A/ $\mu$ s ;		
$I_{rrM}$	Peak reverse recovery current, max	A	140	$V_R=100$ V		

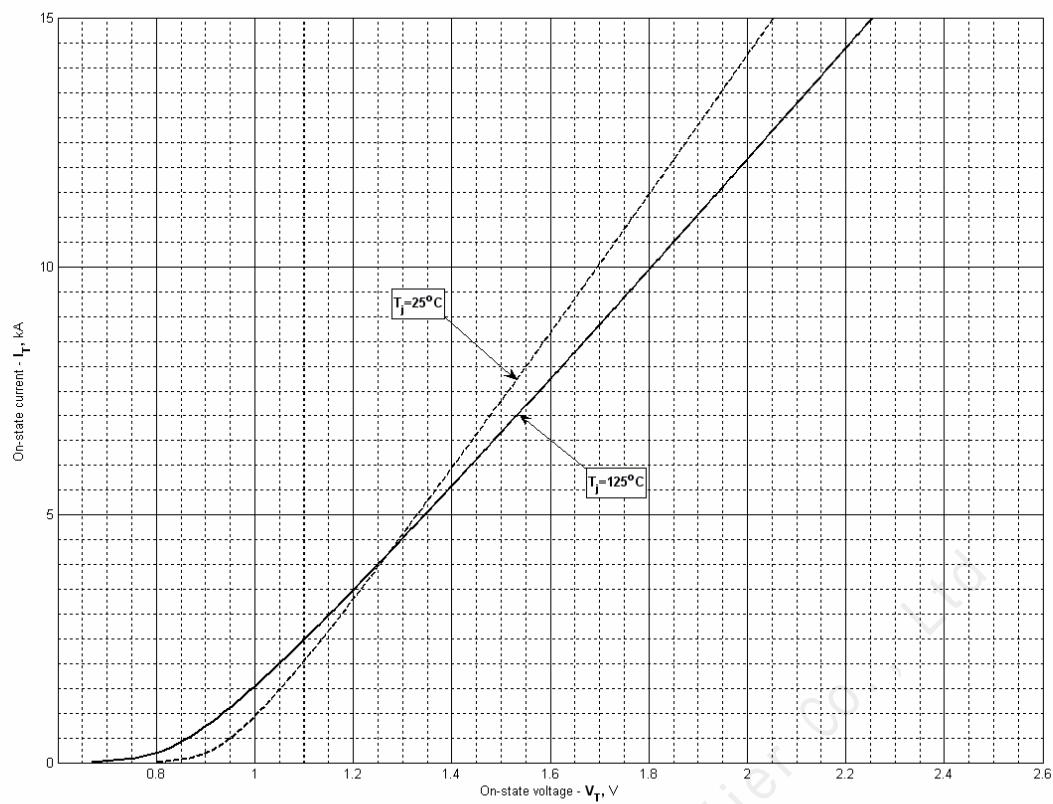
<b>THERMAL</b>					
$R_{thjc}$	Thermal resistance, junction to case, max	$^{\circ}\text{C}/\text{W}$	0.0085	Direct current	Double side cooled
$R_{thjc-A}$			0.0187		Anode side cooled
$R_{thjc-K}$			0.0153		Cathode side cooled
$R_{thck}$	Thermal resistance, case to heatsink, max	$^{\circ}\text{C}/\text{W}$	0.0020	Direct current	
<b>MECHANICAL</b>					
W	Weight, typ	g	1500		
$D_s$	Surface creepage distance	mm (inch)	36.60 (1.441)		
$D_a$	Air strike distance	mm (inch)	16.20 (0.638)		

### OVERALL DIMENSIONS



KT80

All dimensions in millimeters



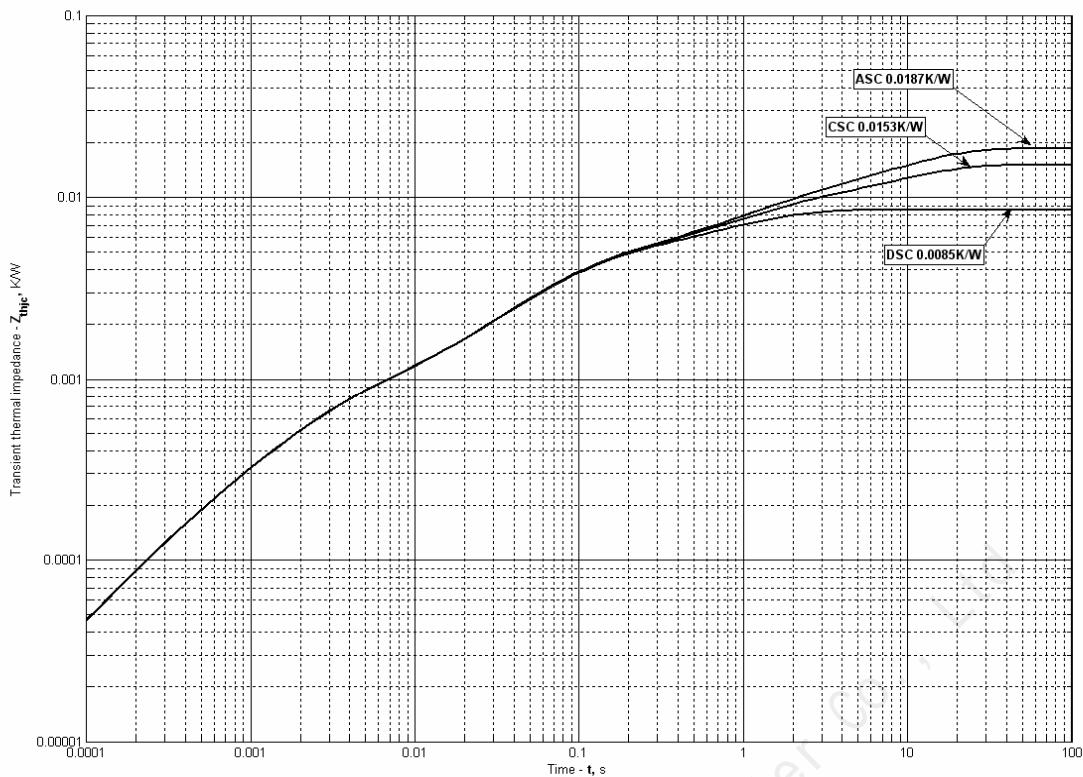
**Fig 1 – On-state characteristics of Limit device**

Analytical function for On-state characteristic:

$$V_T = A + B \cdot i_T + C \cdot \ln(i_T + 1) + D \cdot \sqrt{i_T}$$

	Coefficients for max curves	
	T <sub>j</sub> = 25°C	T <sub>j</sub> = T <sub>j</sub> max
<b>A</b>	0.772347	0.629557
<b>B</b>	0.034787	0.040706
<b>C</b>	-0.274587	-0.366730
<b>D</b>	0.391174	0.522440

**On-state characteristic model (see Fig. 1)**



**Fig 2 – Transient thermal impedance**

Analytical function for Transient thermal impedance junction to case  $Z_{thjc}$  for DC:

$$Z_{thjc} = \sum_{i=1}^n R_i \left( 1 - e^{-\frac{t}{\tau_i}} \right)$$

Where  $i = 1$  to  $n$ ,  $n$  is the number of terms in the series.

$t$  = Duration of heating pulse in seconds.

$Z_{thjc}$  = Thermal resistance at time  $t$ .

$R_i$  = Amplitude of  $p_{th}$  term.

$\tau_i$  = Time constant of  $r_{th}$  term.

DC Double side cooled

i	1	2	3	4	5	6
$R_i$ K/W	0.00007989	0.002973	0.0005936	0.000846	0.00005975	0.003948
$\tau_i$ s	1.688	0.06219	0.002329	0.138	0.0003243	0.9533

DC Anode side cooled

i	1	2	3	4	5	6
$R_i$ K/W	0.01013	0.004062	0.0009401	0.002853	0.0005963	0.00005641
$\tau_i$ s	9.747	1.058	0.1304	0.06179	0.002313	0.0003013

DC Cathode side cooled

i	1	2	3	4	5	6
$R_i$ K/W	0.006619	0.004034	0.0008595	0.002956	0.0005965	0.00005689
$\tau_i$ s	9.744	1.025	0.1394	0.06237	0.002318	0.0003037

**Transient thermal impedance junction to case  $Z_{thjc}$  model (see Fig. 2)**

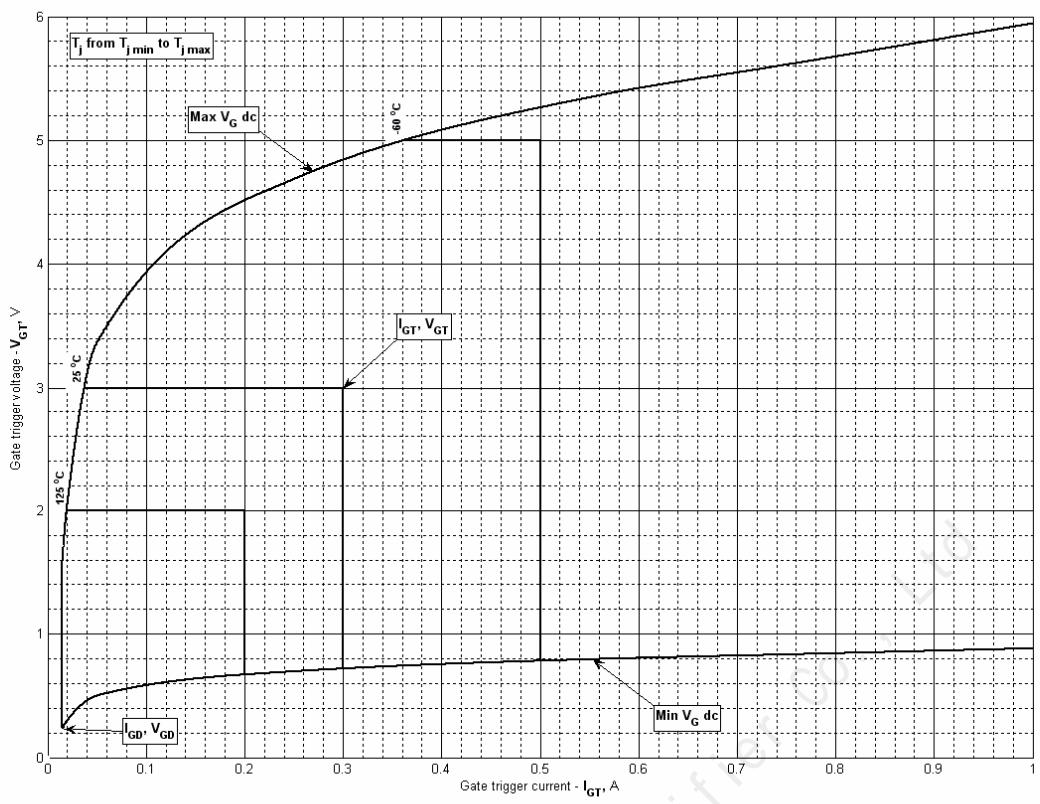


Fig 3 – Gate characteristics – Trigger limits

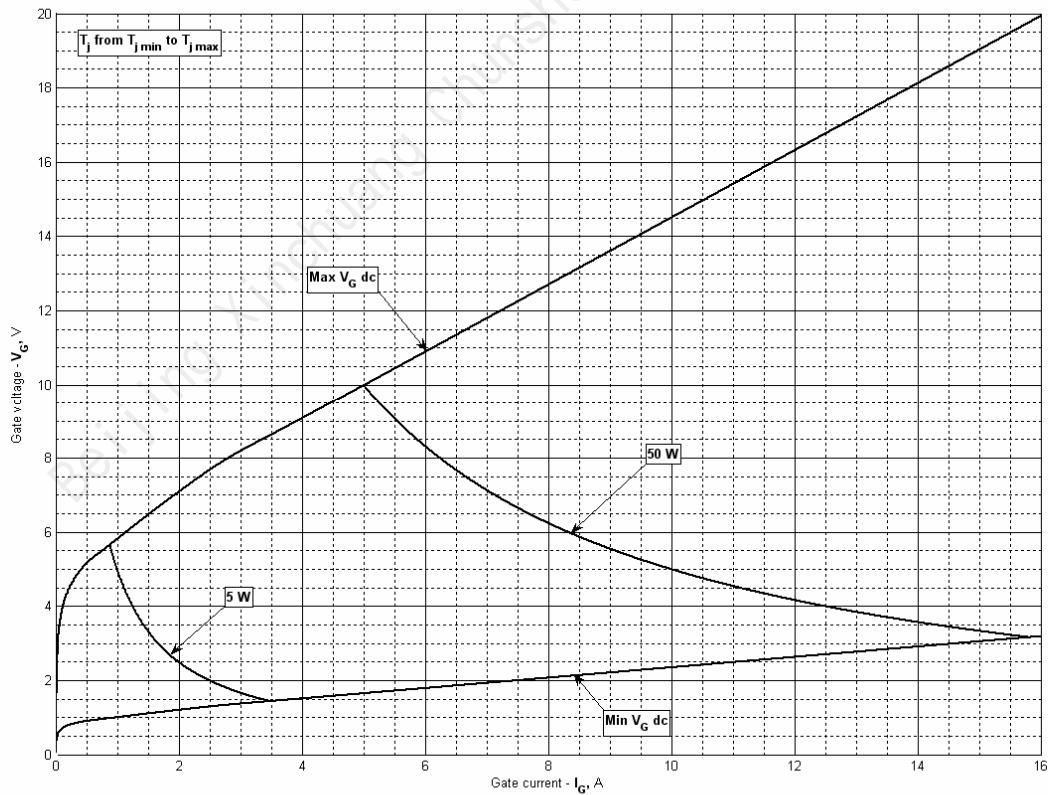
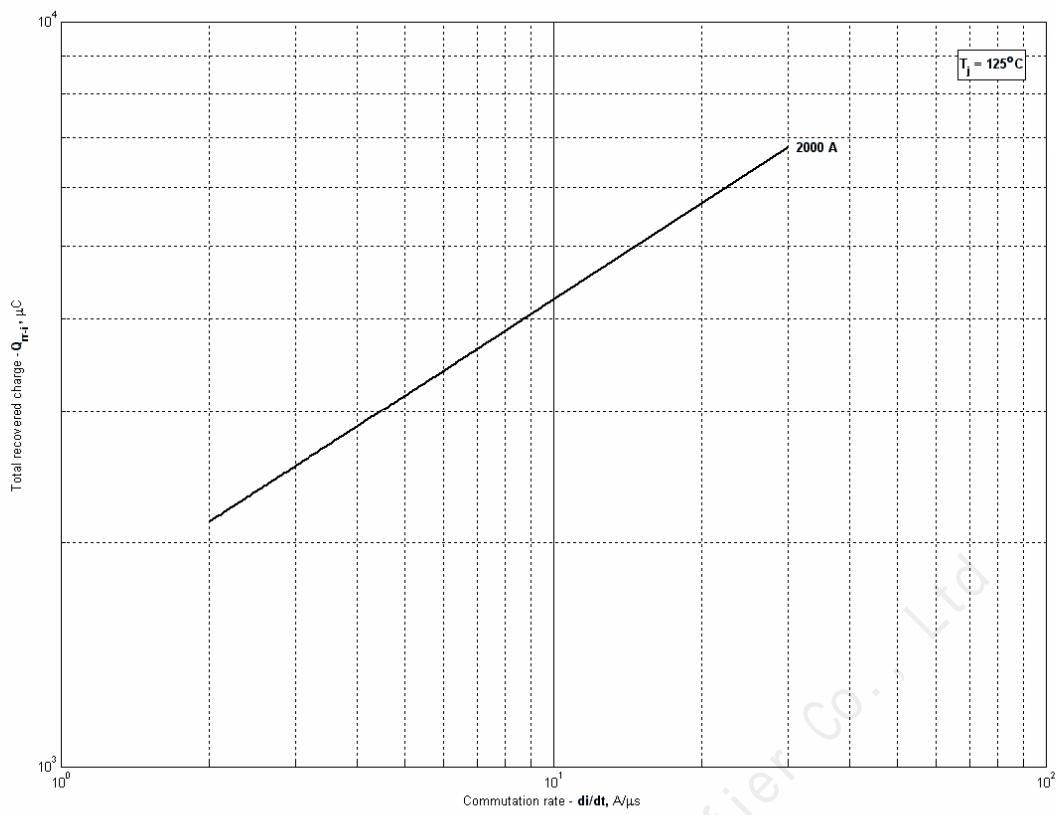
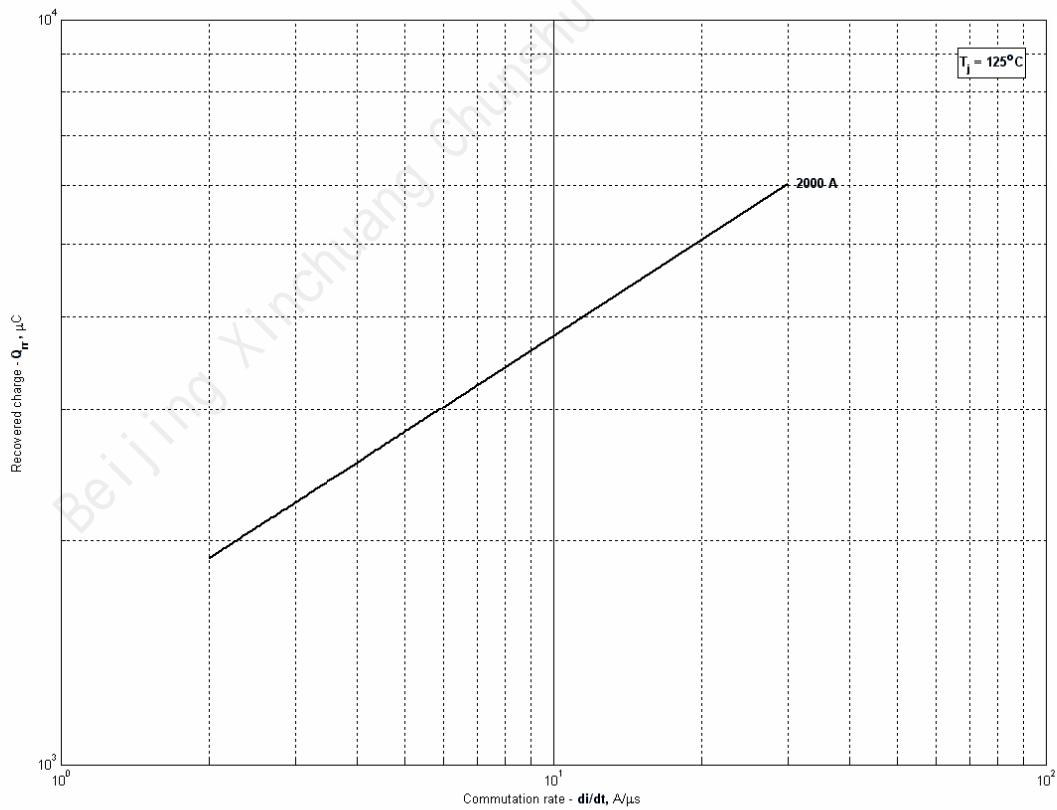


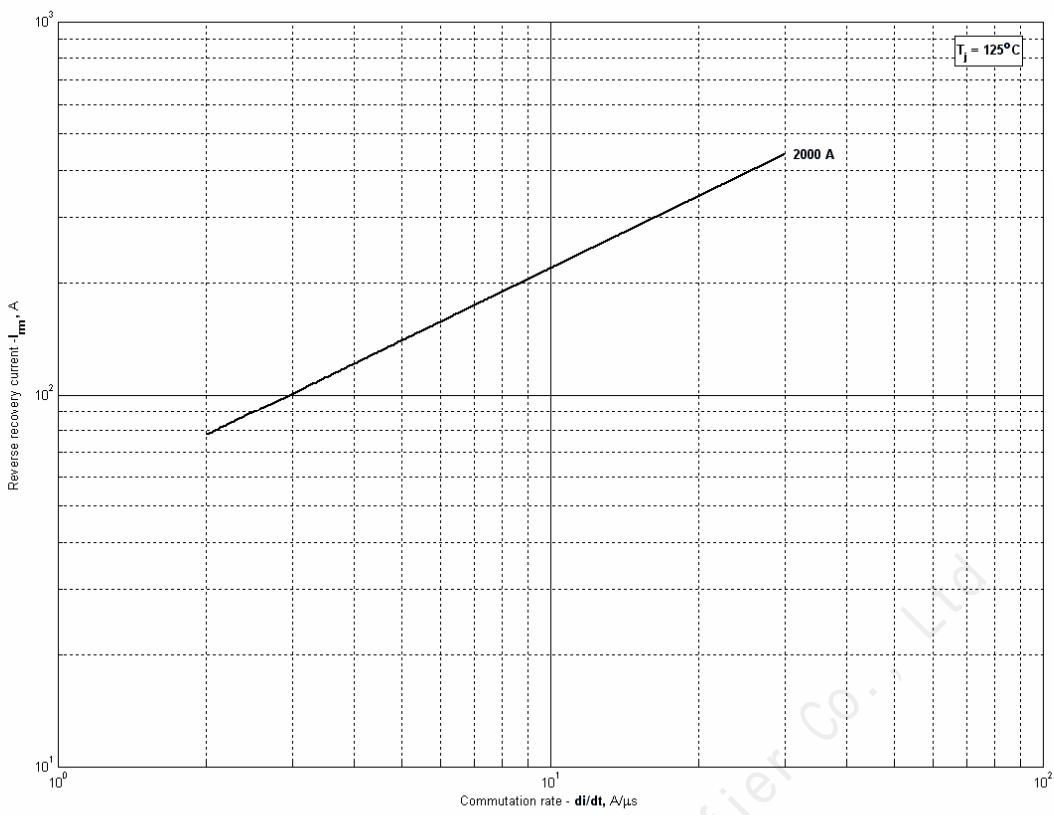
Fig 4 - Gate characteristics – Power curves



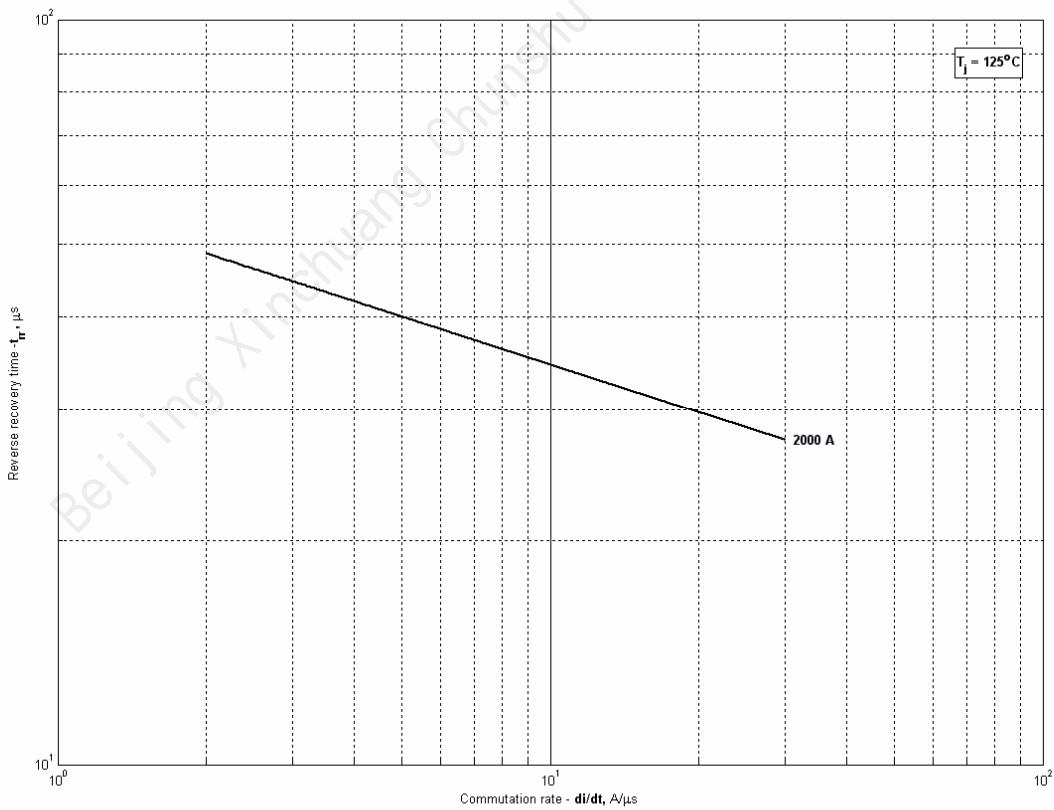
**Fig 5 – Total recovered charge,  $Q_{rr-i}$  (integral)**



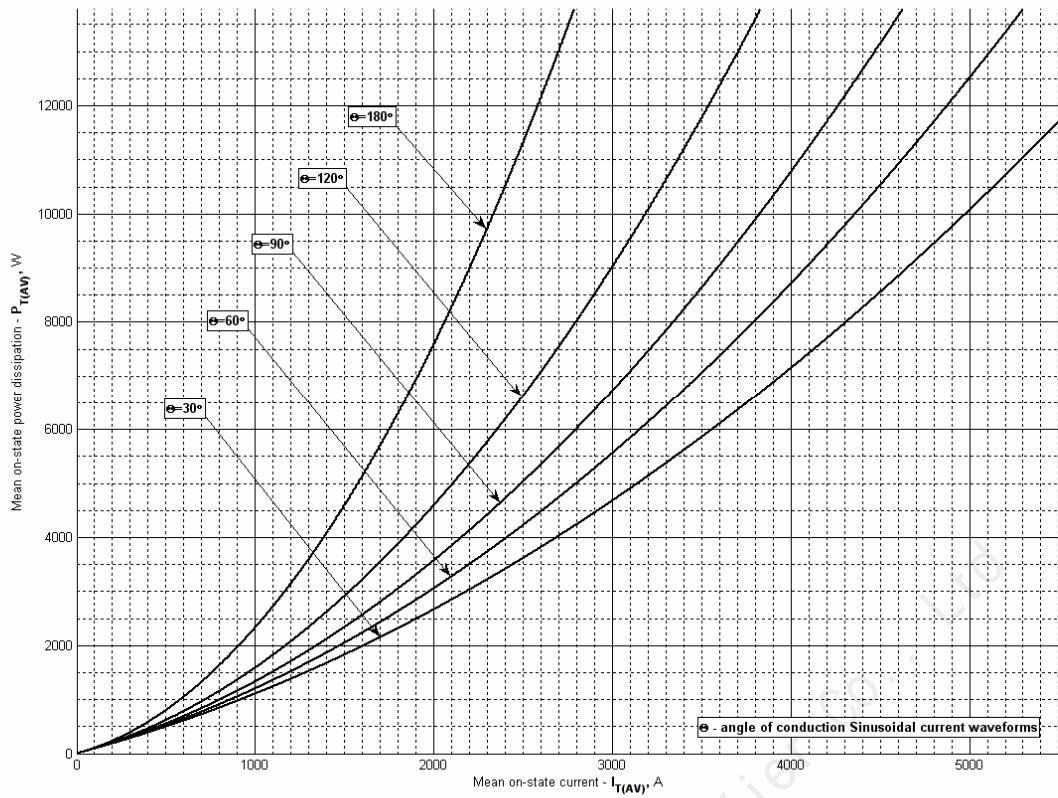
**Fig 6 - Recovered charge,  $Q_{rr}$  (linear)**



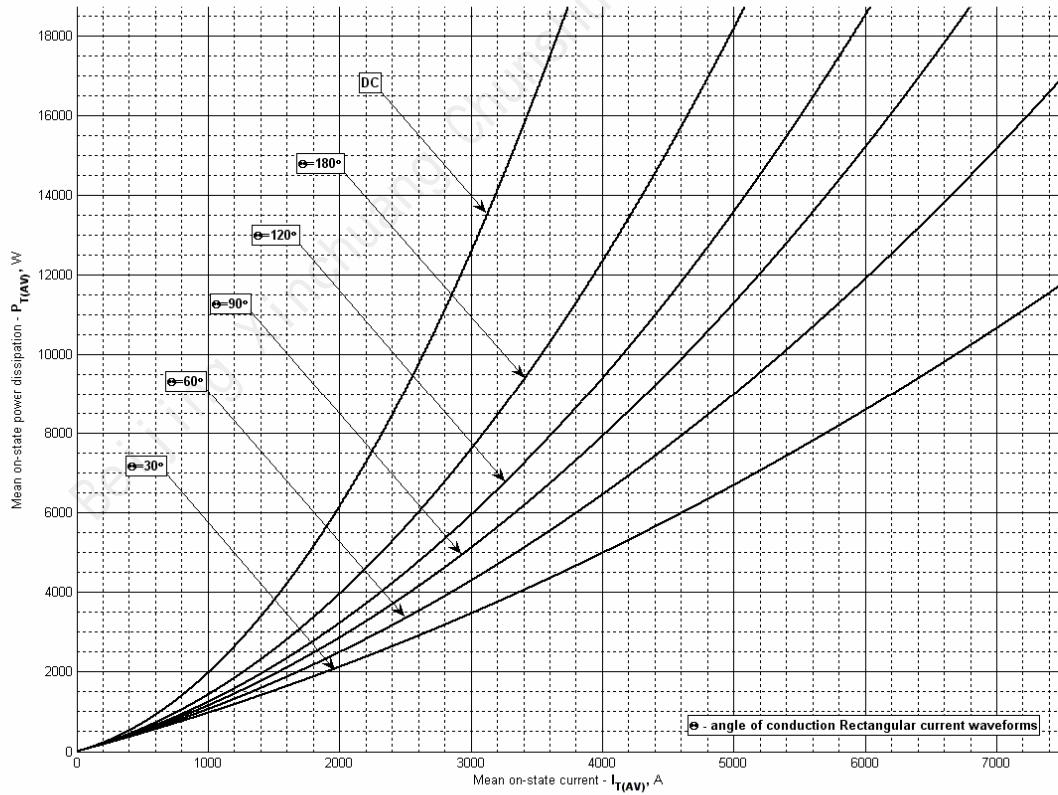
**Fig 7 – Peak reverse recovery current,  $I_{rm}$**



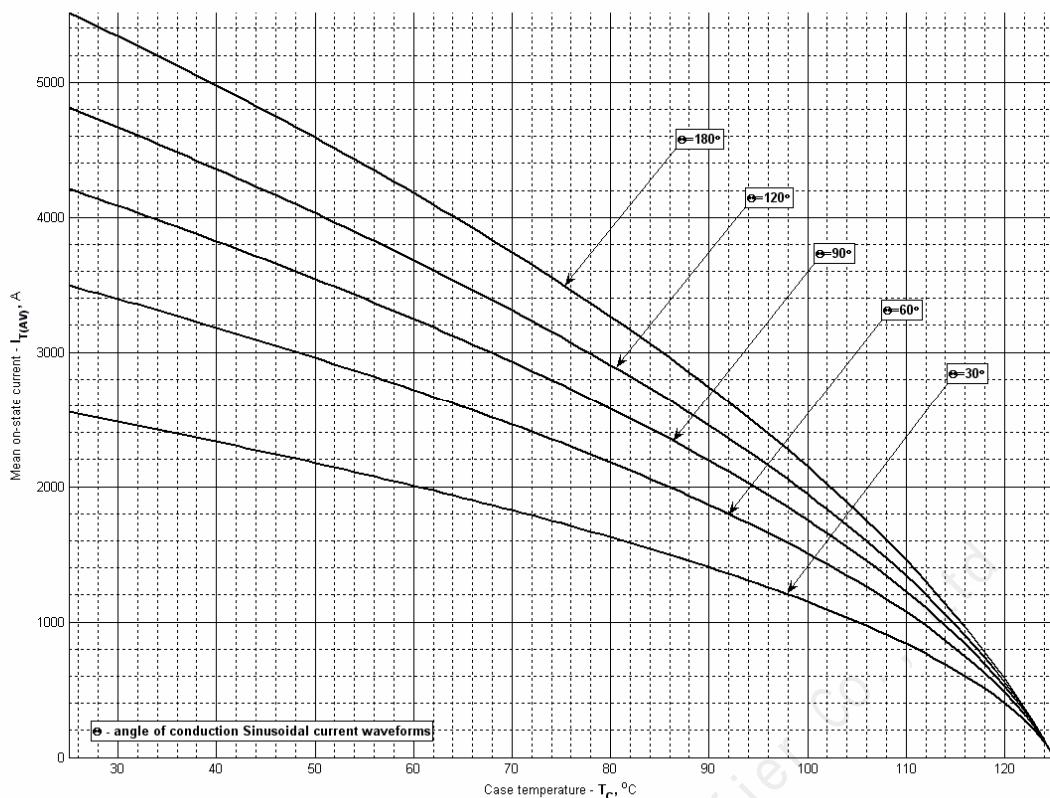
**Fig 8 – Maximum recovery time,  $t_{rr}$  (linear)**



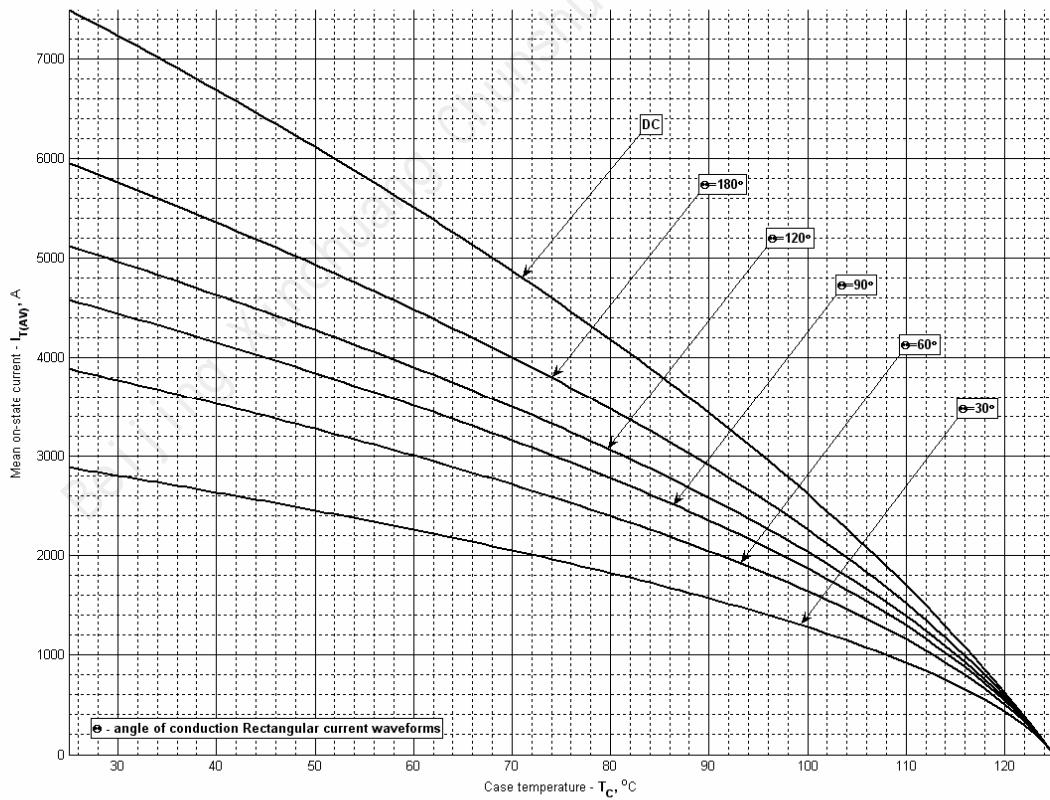
**Fig 9 – On-state power loss (sinusoidal current waveforms)**



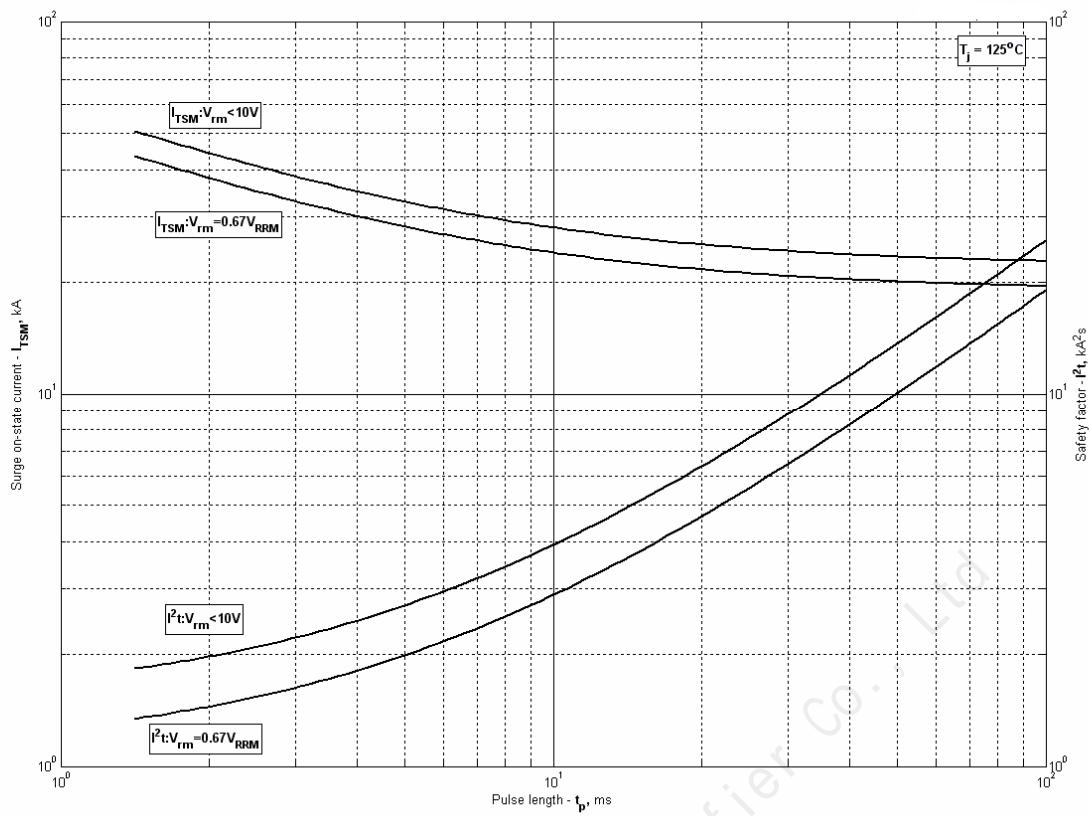
**Fig 10 – On-state power loss (rectangular current waveforms)**



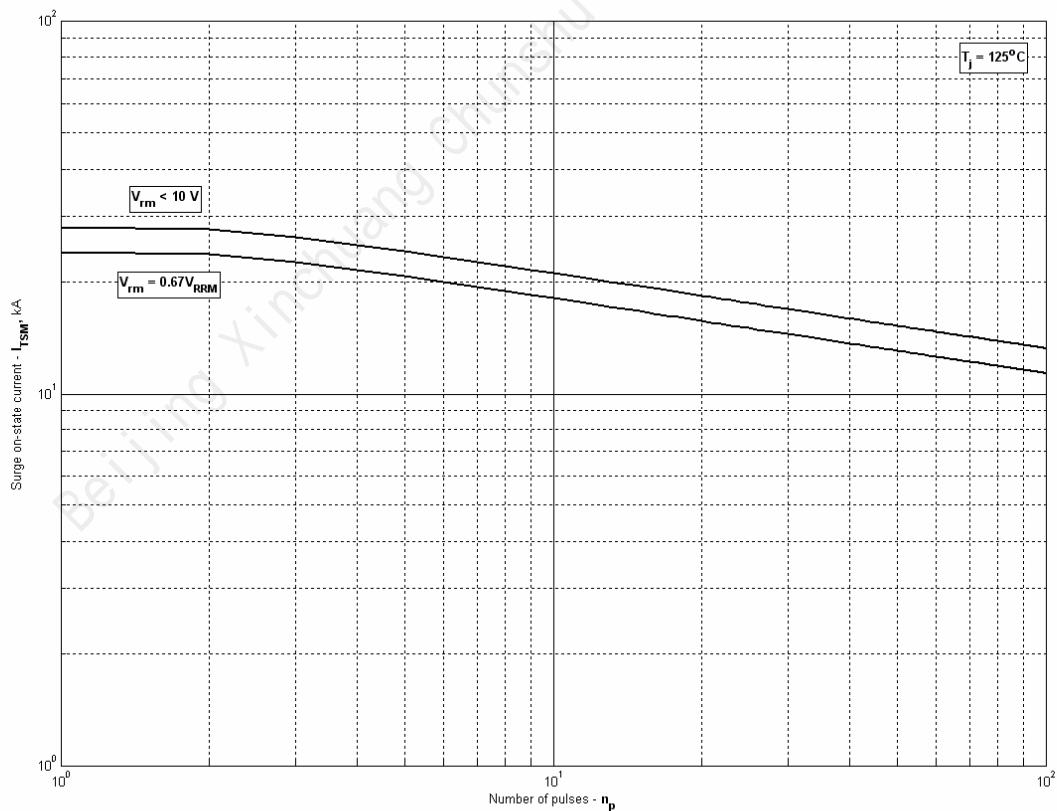
**Fig 11 – Maximum case temperature DSC (sinusoidal current waveforms)**



**Fig 12 – Maximum case temperature DSC (rectangular current waveforms)**



**Fig 13 – Maximum surge and  $I^2t$  ratings**



**Fig 14 – Maximum surge ratings**